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From: Shirvill, Natasha
Sent: Monday, 3 June 2019 12:39 PM
To: Pigliardo, Tina [REDACTED]
Subject: FW: MACE Report Request [SEC=UNCLASSIFIED]

Hey Tina,

This is the report. The conclusion state that the relative error of indication (whatever that means) did not exceed +/- 2.5%.

However, it does **not** relate to a MAD Series II meter. As far as I can see it relates to a totally different type of meter – a FloPro 3 meter.

Ales is needing me now.

Kind Regards

Natasha Shirvill
Senior Analyst | Insurance, Water and Wireline Markets Branch
Infrastructure Regulation Division
Australian Competition & Consumer Commission
Level 18 | 2 Lonsdale St (Casselden Place) Melbourne Victoria 3000 | <http://www.accc.gov.au>
[REDACTED]

From: Arthur Brien [REDACTED]
Sent: Monday, 3 June 2019 12:31 PM
To: Shirvill, Natasha [REDACTED]
Cc: Dhiman Kumar [REDACTED]
Subject: FW: MACE Report Request

Hello Tina and Natasha,

Following the telephone conversation between Tina Pigliardo and myself earlier this morning, please see the attached test report on the MACE flowmeter carried out in 2012 by NSW Public Works Manly Hydraulics Laboratory.

Kind Regards

Arthur Brien

MACE (Measuring & Control Equipment Co. Pty Ltd)

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www.macemeters.com



From: Arthur Brien
Sent: Monday, 3 June 2019 11:55 AM
To: Shirvill, Natasha [REDACTED]
Cc: Dhiman Kumar [REDACTED]
Subject: RE: MACE Report Request

Hello Natasha,

Michael Turnell from Murrumbidgee Irrigation suggested I liaise directly with you regarding a copy of MACE flow meter test results.

I would like to confirm exactly what you are after before sending anything down. When you have a chance, would you please call me on my mobile: 0407 245 964 to discuss.

Kind Regards

Arthur Brien

MACE (Measuring & Control Equipment Co. Pty Ltd)

www.macemeters.com



From: Michael Turnell [REDACTED]
Sent: Friday, 31 May 2019 12:54 PM
To: Arthur Brien [REDACTED]
Cc: Shirvill, Natasha [REDACTED]
Subject: RE: MACE Report Request

Hi Arthur,

May I kindly suggest that you speak directly with Natasha Shirvill from the ACCC with respect to this request. Our request was made on behalf of the ACCC and we are more than happy for you to discuss the request with the ACCC to confirm the exact information that is required. This prevents MI from serving as the intermediary and will hopefully allow you to better identify the information requested.

I have copied Natasha in to this email for your information.

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Kind regards,

Michael

From: Arthur Brien [REDACTED]
Sent: Friday, 31 May 2019 12:44 PM
To: Michael Turnell [REDACTED]
Subject: MACE Report Request

Hello Michael,

Manly Hydraulics informed us that you were requesting some test results on MACE flow meters. I would like to confirm exactly what you are after before sending anything down. When you have a chance, would you please call me on my mobile: [REDACTED] to discuss. I did try calling the switch but it just rang off each time.

Kind Regards

Arthur Brien

MACE (Measuring & Control Equipment Co. Pty Ltd)

www.macemeters.com

[REDACTED]

From: Andrew Judge
Sent: Tuesday, 28 May 2019 14:09
To: [REDACTED]
Subject: Report Request

Matthew,

Michael from Murrumbidgee Irrigation would like to requested the release of :

MHL report 2123. - Intrinsic Error of Indication in Dn300 Pipe Test Report Mace Flopro3 Insertion Meter S/N 3515

As you are the client we need your permission if you want to release this report, or do you want to get back to Murrumbidgee Irrigation directly. We will not release this report without your permission.

Andrew Judge
Project Officer

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Government and Corporate Services | Department of Finance, Services and Innovation



| www.mhl.nsw.gov.au

Manly Hydraulics Laboratory (MHL), 110B King Street, Manly Vale NSW 2093



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Michael Turnell | Legal Advisor | **MI** Murrumbidgee Irrigation

| www.mirrigation.com.au

86 Research Station Road, Hanwood NSW 2680 | Locked Bag 6010,
Griffith NSW 2680

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Public Works
Manly Hydraulics Laboratory

INTRINSIC ERROR OF INDICATION TEST REPORT MACE FloPro 3 INSERTION METER S/N 3515 IN DN300 PIPE

Report MHL2123
March 2012

Measuring and Control Equipment Pty Ltd

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Intrinsic Error of Indication Test Report
MACE FloPro 3 Insertion Meter S/N 3515
in DN300 Pipe

Report MHL 2123
March 2012

Manly Hydraulics Laboratory

110b King Street
Manly Vale NSW 2093
T: 02 9949 0200
F: 02 9948 6185
E: Robert.Cook@mhl.nsw.gov.au
W: www.mhl.nsw.gov.au

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Document Control

| Issue/ Revision | Author | Reviewer | Approved for Issue | |
|--------------------|------------------|-------------------|--------------------|-----------|
| | | | Name | Date |
| Draft 12/3/12 | Robert Cook, MHL | Andrew Judge, MHL | Ed Couriel, MHL | 7/3/2012 |
| Final 26/3/12 | Robert Cook, MHL | Rod Burton, MACE | Ed Couriel, MHL | 26/3/2012 |

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Report No. MHL 2123
 PW Report No. 12006
 MHL File No. IRR-00002
 First published March 2012



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Foreword

This report describes testing to determine the error of indication of a MACE FloPro 3 flowmeter at a number of flow rates when installed in a DN300 pipe. The testing described in this report was undertaken by NSW Public Works' Manly Hydraulics Laboratory (MHL) for Measuring and Control Equipment (MACE) Pty Ltd.

Robert Cook was the MHL project manager and undertook all testing described in this report and prepared this report.

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1. Introduction

Flowmeters used in irrigation are not currently required to be pattern approved but will be in the future. Requirements for pattern approval will be set by the National Measurement Institute (NMI). NMI will be informed of an intention to submit a water meter for pattern approval prior to submission and NMI will set specific testing requirements. General requirements, including testing requirements, for meters in full flowing pipes are described in NMI documents NMI M 10 *Meters Intended for the Metering of Non-Urban Water in Full Flowing Pipes, Part 1: Metrological and Technical Requirements, Part 2: Test Methods, Part 3: Test Report Format*. To gain pattern approval flowmeters which are essentially self-contained with their own geometry and which are normally pattern approved and verified as a single unit will be required to operate with a maximum permissible error (MPE) of 2.5%. Meters consisting of one or more measurement transducers and a computational device which are separately pattern approved and verified shall be manufactured and installed such that the maximum expanded uncertainty in the determination of the volume of water shall not exceed $\pm 5\%$.

MHL has constructed a facility to undertake pattern approval testing of irrigation flowmeters. A necessary requirement for pattern approval testing will be that the facility has NATA accreditation to AS17025. MHL is currently seeking such accreditation and expects to achieve accreditation in the immediate future. MHL currently undertakes testing to establish the errors and head loss characteristics of irrigation meters. Testing is carried out in the facility for which accreditation is being sought, however, the total suite of testing carried out is generally not that required by NMI for pattern approval and is not recognised as pattern approval testing.

NMI defines testing requirements in terms of Q_1 (the lowest flow rate at which the meter is required to operate within the MPE), Q_3 (the highest flow rate within the rated operating conditions at which the meter is required to operate in a satisfactory manner within the MPE) and Q_4 (the highest flow rate at which the meter is required to operate for a short period of time, (1 hour in any 24-hour period), within its MPE, whilst maintaining its metrological performance when it is subsequently operated within its rated operating conditions). Q_1 for this testing was 40 L/s, Q_3 was 400 L/s and Q_4 therefore 500 L/s. Under NMI requirements the manufacturer and the approving authority shall agree upon a desired level (and range) of water quality before the commencement of testing. This was not done in this case and testing was carried out with re-circulated water originally from Manly Dam.

This report describes testing of a MACE FloPro 3 insertion flowmeter (serial number 33515) to determine its intrinsic error of indication under normal flow conditions in a DN300 pipe at pressures less than 253 kPa. The testing described in this report does not describe

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performance in any other situation. The meter was in new condition. Testing described in this report was carried out by Robert Cook on 22 December 2011, 3 and 4 January 2012 and 28 February 2012.

The testing methodology is described in Section 2, results are presented in Section 3 and conclusions presented in Section 4. Reference instrument calibrations are presented in Appendix A. Sample uncertainty calculations are presented in Appendix B.

2. Methodology

2.1 General

Testing was undertaken in the Know-the-Flow testing facility with temperature and humidity controlled by air conditioning. Water from a 1.5 ML in-ground tank was re-circulated by pump through the test rig and returned to the in-ground tank. Water temperature, ambient temperature and water conductivity were logged at 1-second intervals throughout testing. Water quality was estimated to be of similar quality to water that the meter would encounter in service.

For all tests the flow rate was measured using a DN300 MHL master flowmeter (3K22/8755). The maximum flow rate at which the reference flowmeter was last calibrated was less than in previous calibrations due to a temporary restriction on maximum flow rate at the calibrating facility brought about by damage to a pump, however from previous calibrations it is believed that the accuracy of the reference flowmeter at higher flow rates is similar to that within the range calibrated.

2.2 Intrinsic Error of Indication in DN300 Pipe

The requirements for determination of intrinsic errors of indication for non-urban flowmeters undergoing pattern approval testing are described in NMI M 10-2, March 2011. Part of this testing requires determination of the intrinsic error of indication of a meter at standard reference conditions at the following flow rates with each test undertaken at least twice:

$$Q_1 - 1.1Q_1 \text{ (40.0–44.0 L/s for this meter)}$$

$$0.33(Q_1 + Q_3) - 0.37(Q_1 + Q_3) \text{ (145.2–162.8 L/s)}$$

$$0.67(Q_1 + Q_3) - 0.74(Q_1 + Q_3) \text{ (294.8–325.6 L/s)}$$

$$0.9Q_3 - Q_3 \text{ (360.0–400.0 L/s)}$$

$$0.95Q_4 - Q_4 \text{ (475.0–500.0 L/s)}$$

Testing in this report was carried out using the methodology described in the relevant sections of MHL work instruction MHI_CCOND which complies with the methodology described in NMI M 10-2. Testing was undertaken at the flow rates shown in Table 3.1 which comply with those shown above. All testing reported was undertaken at pressures at the flowmeter less than 253 kPa in compliance with the MACE product manual for this device. The pressure in the pipe was measured manually, at the start and end of each test, upstream and downstream of the meter under test.

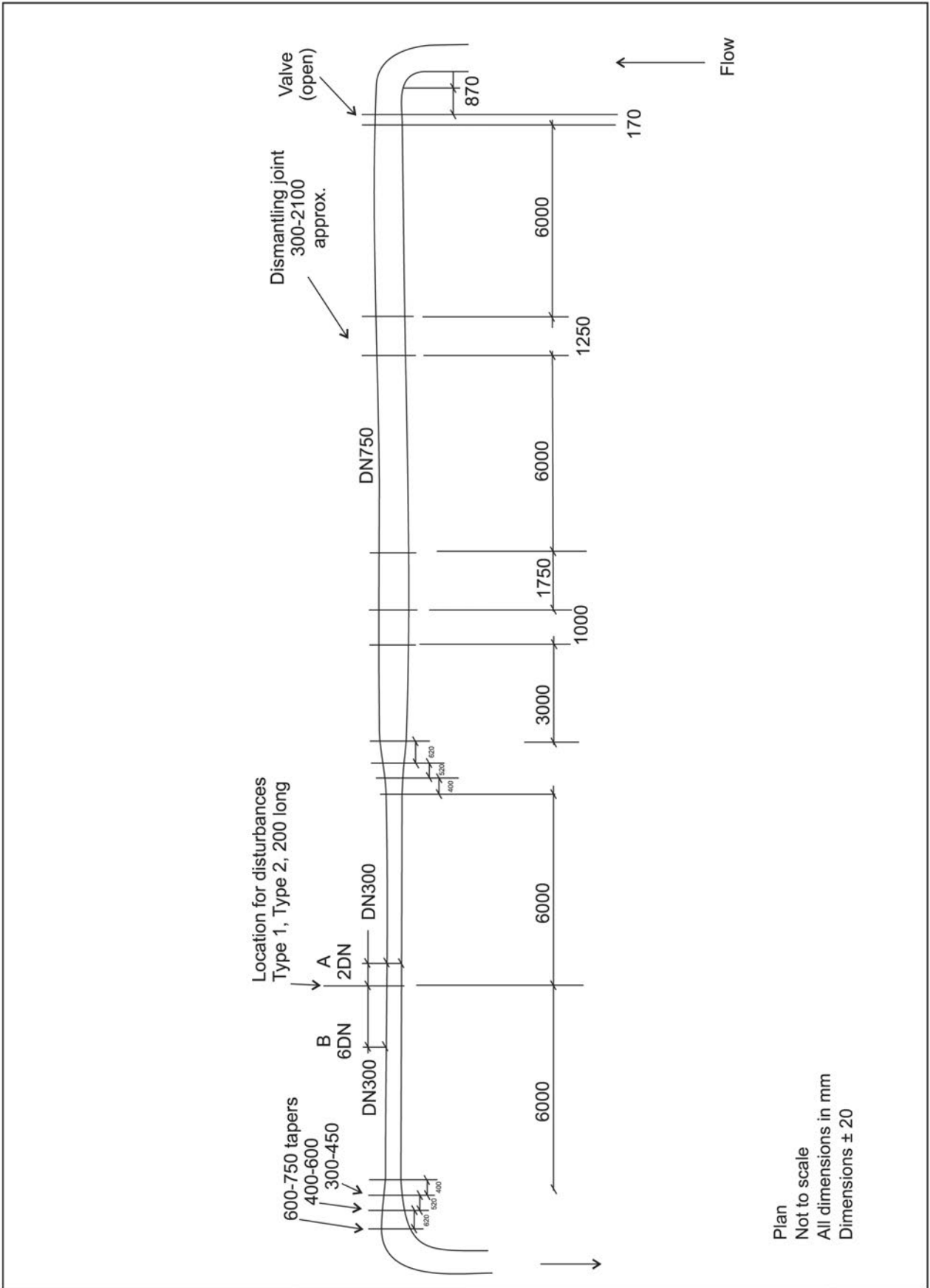
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The meter was installed in a DN300 steel pipe at Point A as shown in Figure 2.1. Photos of the flowmeter are shown in Figure 2.2.

2.3 Data Logging

The following data was logged to the MHL PC at 1-second intervals utilising Labview software:

- date and time
- number of pulses generated by master meter in preceding second with each pulse representing 1 L
- data generated by the meter under test
- water temperature and ambient temperature and relative humidity in testing building.



Plan
Not to scale
All dimensions in mm
Dimensions ± 20

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MACE FloPro3 installed in DN300 pipe



MACE FloPro3 transmitter/logger

3. Test Results

3.1 Intrinsic Error of Indication in DN300 Pipe

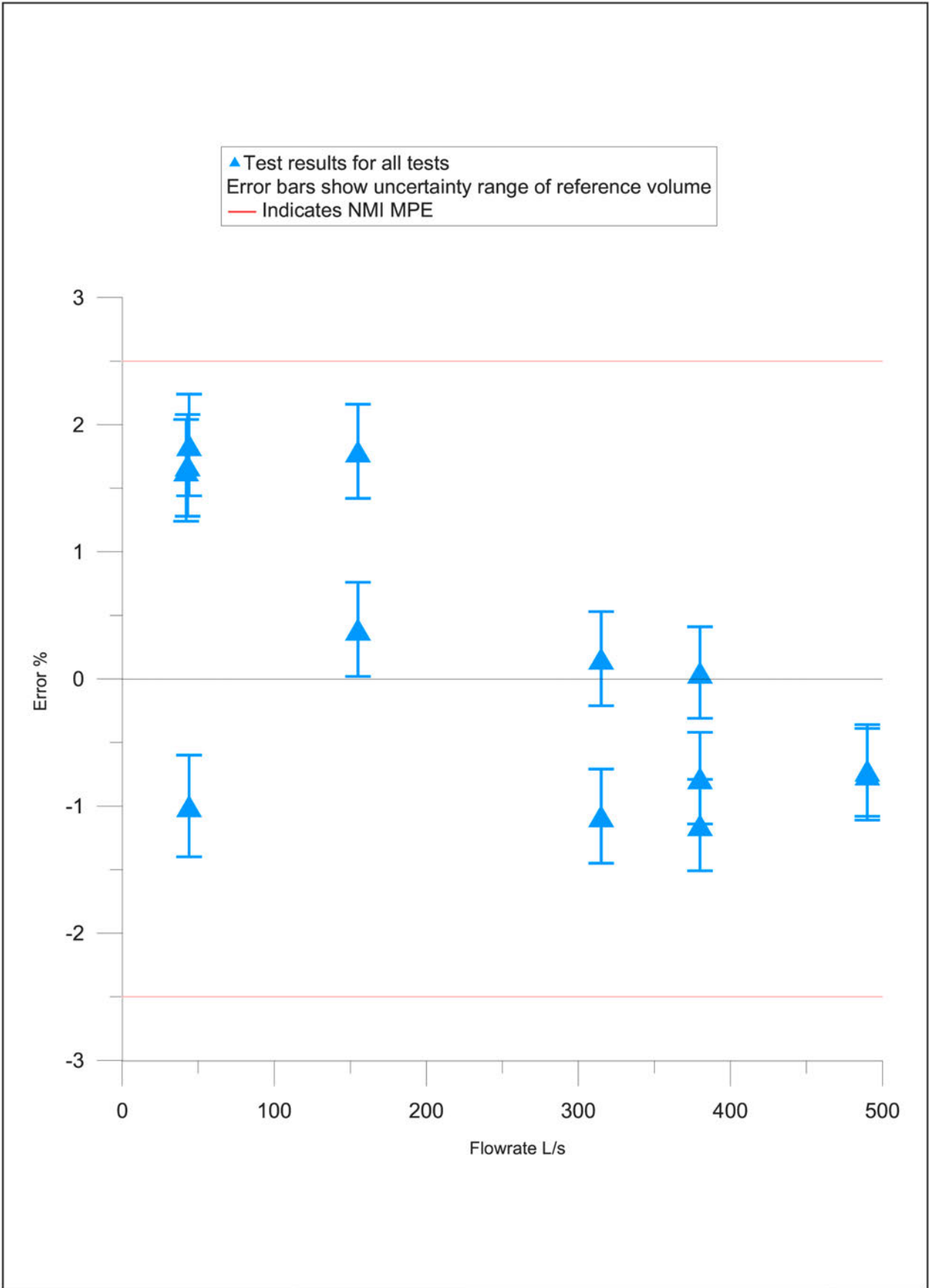
Results of testing are shown in Table 3.1. Logged data was transferred to MS Excel spreadsheets and processed within Excel. The total volume delivered over the test period was determined by summing the pulses (each 1 L) logged at 1-second intervals by the calibrated electromagnetic master flowmeter over the period. The volume measured by the meter under test was determined by summing the volumes logged at 1-second intervals in the test period. The uncertainty of measurements by reference instruments was then evaluated and the intrinsic error of indication and flow rate were calculated from the values determined in the uncertainty evaluation. The results of testing are shown in Table 3.1.

A graphical representation of the error in measurement (test meter volume -MHL volume)/MHL volume) against flow is shown in Figure 3.1.

Table 3.1 Test Results

| MHL Test | Q _{nom} L/s | Start | | | End | | Duration min | Master Meter | Disturbance | H ₂ O Temp °C | Ambient Temp °C | Q _{actual} L/s | V _{MHL_{rw}} L | V _{MHL_{corr}} L | V _{MACE} L | Error % | Unc. % at 95% | Comments |
|-----------|-------------------------|----------|------|------|----------|------|-----------------|-----------------|-------------|--------------------------------|-----------------------|----------------------------|------------------------------------|--------------------------------------|------------------------|------------|------------------|-----------------|
| | | Date | Data | Test | Date | Time | | | | | | | | | | | | |
| 7 | 42 | 22/12/11 | 1518 | 1551 | 22/12/11 | 1621 | 30 | 300 | NO | 22.4 | 23.2 | 42.14 | 75811 | 75843 | 77100 | 1.66 | 0.40 | Intrinsic error |
| 18 | 44 | 25/01/12 | 1010 | 1040 | 25/01/12 | 1110 | 30 | 300 | NO | 24.3 | 24.2 | 43.75 | 78725 | 78756 | 80200 | 1.84 | 0.40 | Intrinsic error |
| T250112_2 | 44 | 25/01/12 | 1010 | 1119 | 25/01/12 | 1149 | 30 | 300 | NO | 24.3 | 24.4 | 43.71 | 78656 | 78686 | 77900 | -1.00 | 0.40 | Intrinsic error |
| 19 | 43 | 28/02/12 | 1006 | 1040 | 28/02/12 | 1110 | 30 | 300 | NO | 24.4 | 23.9 | 42.68 | 76799 | 76830 | 78100 | 1.66 | 0.40 | Intrinsic error |
| 6 | 155 | 22/12/11 | 1410 | 1441 | 22/12/11 | 1511 | 30 | 300 | NO | 22.1 | 23.3 | 154.79 | 278449 | 278621 | 283600 | 1.79 | 0.37 | Intrinsic error |
| 12 | 155 | 3/01/12 | 1508 | 1538 | 3/1/12 | 1608 | 30 | 300 | NO | 25.5 | 25.0 | 159.64 | 271003 | 271163 | 272200 | 0.39 | 0.37 | Intrinsic error |
| 4 | 315 | 22/12/11 | 1142 | 1211 | 22/12/11 | 1241 | 30 | 300 | NO | 21.9 | 22.5 | 314.38 | 565881 | 566036 | 566900 | 0.16 | 0.37 | Intrinsic error |
| 11 | 315 | 3/01/12 | 1401 | 1432 | 3/1/12 | 1502 | 30 | 300 | NO | 25.2 | 25.0 | 309.96 | 557753 | 557925 | 551900 | -1.08 | 0.37 | Intrinsic error |
| 3 | 380 | 22/12/11 | 1038 | 1108 | 22/12/11 | 1138 | 30 | 300 | NO | 22.0 | 23.0 | 379.48 | 683128 | 683060 | 677800 | -0.78 | 0.36 | Intrinsic error |
| 9 | 380 | 3/01/12 | 0913 | 0945 | 3/1/12 | 0945 | 30 | 300 | NO | 24.0 | 25.4 | 379.96 | 683992 | 683923 | 676100 | -1.15 | 0.36 | Intrinsic error |
| 2 | 490 | 22/12/11 | 0932 | 1005 | 22/12/11 | 1035 | 30 | 300 | NO | 21.9 | 22.8 | 487.21 | 876971 | 876547 | 870200 | -0.73 | 0.36 | Intrinsic error |
| 10 | 490 | 3/01/12 | 1021 | 1051 | 3/1/12 | 1121 | 30 | 300 | NO | 24.4 | 25.2 | 494.26 | 890174 | 889666 | 883200 | -0.73 | 0.36 | Intrinsic error |

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4. Uncertainty

Uncertainty is a measure of the confidence in the accuracy of a measured quantity by providing an estimate characterising the range of values within which the true value of a measurement lies. Uncertainty calculations are performed to give a quantitative assessment of the accuracy achievable by the test setup and instrumentation. NMI 2011 requires that facilities carrying out testing for pattern approval of irrigation meters are capable of carrying out measurement of the volume of water passing through the meter with an expanded uncertainty one-fifth of the MPE of the irrigation flowmeter under test. A thorough analysis of the contribution of uncertainty of each element in the test system allows specification of an interval within which the true value lies and the level of confidence in the specification of the interval.

The primary source of uncertainty in the MHL facility is the master electromagnetic flowmeter, with minor contributions from other sources such as recording equipment. The uncertainty of the master electromagnetic flowmeter on the calibration certificate (shown in Appendix A) is $\pm 0.25\%$ at 95% confidence level. The error at flow rates other than those shown on the calibration certificate was estimated by interpolation (and in the current situation also by extrapolation where necessary) from the calibration certificate.

The uncertainty assessment conducted for the MHL volumes used ISO (1995) as a guide. Calculated uncertainties are shown in Table 3.1. Sample calculations are presented in Appendix A. The uncertainty assessment took into account time measurement, temperature and pressure effects on the master meter, master meter drift, master meter resolution, leakage, repeatability and instrument calibrations.

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5. Conclusions

This report presents the results of testing for intrinsic error of indication of a MACE FloPro 3 flowmeter installed in a DN300 pipe at flow rates between 40 L/s and 500 L/s.

The relative errors of indication of the meter under test did not exceed the MPE of $\pm 2.5\%$ defined in 3.2 of NMI M 10-1.

It is pointed out that accurate measurement of flow rate by a MACE FloPro 3 flowmeter requires expert installation of the meter, accurate knowledge of the cross-sectional area at the site and adherence to specifications.

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6. References

AS ISO/IEC 17025:2005, General requirements for the competence of testing and calibration laboratories.

International Organisation for Standardization (ISO) 1995, ISO Guide to the Expression of Uncertainty in Measurement 1993, (corrected and reprinted 1995), ISBN 92-67-10188-9.

NMI 2009, NMI M 10 Meters Intended for the Metering of Non-Urban Water in Full Flowing Pipes, Part 1: Metrological and Technical Requirements, Part 2: Test Methods, Part 3: Test Report Format, Second Edition, first revision, August 2009.

NMI 2004, Uncertainty in Measurement: the ISO Guide, National Measurement Institute Monograph 1: NMI Technology Transfer Series, Ninth Edition, December 2004, author Robin E Bentley.

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Appendix A
Calibration Certificates
Reference Flowmeter

Flowmeter Calibration Certificate

Power and productivity
for a better world™ **ABB**



NATA accredited Laboratory Number 1251
Accredited for compliance with ISO/IEC 17025
This document is issued in accordance with NATA's accreditation requirements.
The results of the test, calibrations and/or measurements included in this document are traceable to Australia/National standards.
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| | | | | | |
|-------------------|--|-------------------|------------|--------------------|------------|
| Customer: | Manly Hydraulics | Item no: | 1 | Our ref: | A031578 |
| Address: | 110B King Street, Manly Vale NSW 2093 | Revision: | 1 | Job no: | J505372 |
| Report no: | 6308/011 | Test date: | 29/09/2011 | Issue date: | 05/10/2011 |
| Work Area: | SN# 3K22/8755 | Level: | 1 | | |

FLOWMETER PRIMARY DATA

| | | | | | |
|------------------------------|---------------------------------------|-----------------------------|-----------------|--------------|-------|
| Make: | ABB | Type: | Electromagnetic | Size: | 300mm |
| Code/Model no: | MagMaster | Serial no: | 3K22/8755 | | |
| Specified flow range: | *250 L/s | Process connections: | Flange | | |
| Other details: | F1= 0.7816, F2= -3, F3= 5, F4= 1.0000 | | | | |

FLOWMETER SECONDARY DATA

| | | | | | |
|-----------------------|-----------|-------------------|-------------|----------------|---------|
| Make: | ABB | Type: | Transmitter | Output: | Digital |
| Code/Model no: | MagMaster | Serial no: | 3K22/8755 | | |
| Other details: | - | | | | |

CALIBRATION DATA

| | | | | | |
|-------------------------------|--|---------------------|-------------|--------------------|-----------|
| Range of calibration: | 30 to 360 L/s | Test rig no: | A | Water temp: | 15.1 (°C) |
| Calibration procedure: | EDM095 | Method: | Gravimetric | | |
| Other details: | *Specific flow rates requested...400 L/s unachievable. | | | | |

CALIBRATION RESULTS

| Test no. | Nominal flow rate (L/s) | Measured quantity (L) | Indicated quantity (L) | Error (%) |
|----------|-------------------------|-----------------------|------------------------|-----------|
| 1 | 340 | 41039 | 41043 | +0.01 |
| 2 | 250 | 41758 | 41789 | +0.07 |
| 3 | 200 | 40887 | 40918 | +0.08 |
| 4 | 125 | 40448 | 40463 | +0.04 |
| 5 | 50 | 20230 | 20237 | +0.03 |
| 6 | 20 | 10072 | 10082 | +0.10 |

Measurement uncertainty: ±0.25% of measured quantity at 95% confidence level and a coverage factor (K) equal to 2.

| | | | |
|-----------------------|-------------|----------------------|----------------|
| Calibrated by: | Stuart Peck | Certified by: | Russell Fry |
| Position: | Calibrator | Position: | NATA Signatory |

Signature:

Signature:

ABB Australia Pty Limited
ABN 68003337611

Address
Dock 4N
Bapaume Road
Moorebank NSW 2170
Australia

Postal Address
Locked Bag 7315
Liverpool BC 1871
Australia

Telephone
+61 (2) 9821 0111

Facsimile
+61 (2) 9821 0950

Internet
www.au.abb.com

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Appendix B
Calculation of Uncertainty

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KTF Full Flowing Pipe Meter Testing Uncertainty Calculator

This excel document is to be used to calculate the systematic uncertainty of Open Channel water meters tested on MHL KTF rig, it is assumed that the uncertainty of each component of the measuring system is known and understood.

| Date Change made | Change made by | Change Approved by | Rev # | Change Description |
|------------------|----------------|--------------------|-------|--------------------|
| 30/06/2011 | Andrew J | Bob C | - | Original |
| 28/10/2011 | Andrew J | Bob C | 2 | |

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Reference GUM
Password : Potable

MHL KTF Closed Conduit Uncertainty Calculator

Test Inputs

| | | | | | |
|----------------------------|--------------------|-------------|-----------|----------------------------|----------------|
| Test Reference | 12 | | | Initial Water Temperature | 25.2 Deg C |
| Test Start Time/Date | 03/01/2012 15:38 | hh:mm | | Final Water Temperature | 25.2 Deg C |
| Test End Time/Date | 03/01/2012 16:08 | hh:mm | | Mean Water Temp | 25.5 Deg C |
| Test Time | 0.02 | Days | | | |
| Test Time | 1800.00 | Sec | | | |
| | | | | | |
| Raw Pressure at Ref Meter | 50.000 | Correction | 2.000 kPa | Mean Air Temp | 25 Deg C |
| Raw Pressure at Test Meter | 50.000 | Correction | 3.000 kPa | Relative Humidity | 63 % SaT |
| Pressure at Ref Meter | 52.000 | Uncertainty | 0.050% % | | |
| Pressure at Test Meter | 53.000 | Uncertainty | 0.100% % | | |
| | | | | | |
| Mag meter Indicated Volume | 271003 | L | | | |
| Corrected Test Volume | 271163 | L | | | |
| | | | | | |
| Raw Flow Rate | 150.56 | l/s | | Mag Meter Indicated Flow F | 271162.961 L/S |
| | | | | Test Flow Rate | 150.646 L/S |
| | | | | | 13.016 ML/D |
| Reference Meter Make/Model | ABB 300mm MagMeter | | | | |
| Reference Meter Serial No. | S/N 3K22/8756 | | | | |
| Reference Meter Resolution | 1 | L | L | | |
| Meter No. | 2 | | | Flow Rate Uncertainty | 0.37% |
| | | | | k | 2.0 |

Equipment Under Test

| | | | | | |
|------------------------------|---------|---|--|------------------|-------------|
| Repeatability | 0.05% % | | | ETU Error | 0.003574413 |
| Resolution | 1 | L | | | 0.39% |
| | | | | | |
| Indicated Test Volume | 272200 | L | | Test Uncertainty | 0.51% |
| Pressure Correction Required | No | | | k | 2.0 |
| Density at Ref Meter | 0.997 | | | | |
| Density at Eut | 0.997 | | | | |

Meter 1 correction
Meter 2 Correctio

| Item | Description | Cited Uncertainty | Units | Vi (Deg Freedom) | U1 | K1 | u(x1) | ci | ci*u(x1) | [ci*u(x1)]^4/vi | Comments |
|---|-----------------------|-------------------|-------|------------------|--------|---------|------------|-------------|-------------|-----------------|-------------------------------|
| Inflow Uncertainty | | | | | | | | | | | |
| Reference Meter Uncertainty | 0.0025 | 0.0025 | L | 60 | 0.0025 | 2.0000 | 0.00134961 | 271003 | 358.7033163 | 219344397.2 | From ABB cal certificate |
| Mag Meter Drift | U=R | 0.05% | L | 60 | 0.0005 | 2.0000 | 0.00024996 | 1 | 0.000249963 | 6.50654E-17 | |
| Resolution uncertainty | | 0.0001 | L | 100 | 0.0001 | 1.14545 | 8.7302E-05 | 1 | 8.73022E-05 | 5.80899E-19 | From Reference Meter read-out |
| Leakage | 1 L/hr | 1.0000 | L/h | 30 | 1.0000 | 2.04227 | 0.48965063 | 30.00 | 14.68951903 | 1552.061942 | Estimate from observations |
| TOTAL | | | | | | | | | 353.39 | 219345949.2 | Unit L |
| Time Uncertainty | | | | | | | | | | | |
| Calibration uncertainty | 0.001383333sec/minute | 2.0000 | S | 60 | 2.0000 | 2.0000 | 0.99985112 | 150.56 | 150.5348072 | 8558476.704 | Note Flow Rate vs |
| Resolution uncertainty | 0.5sec | 0.5000 | S | 60 | 0.5000 | 1.15487 | 0.43294823 | 0.00 | 0 | 0 | |
| TOTAL | | | | | | | | | 150.5348072 | 8558476.704 | |
| Density Uncertainty | | | | | | | | | | | |
| Pressure | 500 kPa | 0.0010 | kPa | 60 | 0.0008 | 2.0000 | 0.00039994 | 0.997099067 | 0.00039878 | 4.21486E-16 | |
| Temperature | 1 Deg | 1.0000 | Deg | 60 | 0.0008 | 2.0000 | 0.00039994 | 1 | 0.00039994 | 4.26413E-16 | |
| TOTAL | | | | | | | | | 0.000798721 | 8.47899E-16 | |
| TOTAL vs ##### eff deg freedom 282.950 k 1.968864019 U=ku 992.1672402 L Uncertainty at 95% 0.366% % | | | | | | | | | | | |
| EET Uncertainty | | | | | | | | | | | |
| Repeatability | % Flow Rate | 0.0005 | % | 60 | 0.0005 | 2.0000 | 0.00034996 | 272200.00 | 68.0398472 | 357192.7153 | Note Flow Rate vs |
| Resolution uncertainty | Discharge L | 1.0000 | L | 60 | 1.0000 | 1.15487 | 0.86589647 | 151.22 | 130.9427884 | 4899763.17 | |
| TOTAL | | | | | | | | | 198.9826571 | 5256955.906 | |
| TOTAL L/S 702.91 2.33161E+08 eff deg freedom 1046.998 k 1.962380879 U=ku 1379.386288 L Uncertainty at 95% 0.51% % | | | | | | | | | | | |

| No. | Size | Serial No | % Uncertain Drift | | |
|--------------------------------|------------------------|--------------------|---------------------------|-------|------------|
| 1 | ABB 150 mm MagMeter | S/N V/42692/2/15 | 0.15% | 0.05% | 28/06/2011 |
| 2 | ABB 300mm MagMeter | S/N 3K22/8756 | 0.25% | 0.01% | 5/10/2011 |
| 3 | ABB 750 mm MagMeter | S/N 3K22/8755 | 0.16% | 0.01% | 14/01/2010 |
| 4 | | | | | |
| 5 | | | | | |
| Meter 1 | | | | | |
| ABB 150 mm MagMeter | | S/N V/42692/2/15 | Cal Date | | 28/06/2011 |
| Flow Rate l/s | Adjustment from cal % | Fitted Adjustment | Residual Diff | | |
| 5 | 0.00% | 0.04% | -0.04% | | |
| 10 | 0.15% | 0.10% | 0.05% | | |
| 20 | 0.14% | 0.16% | -0.02% | | |
| 35 | 0.09% | 0.08% | 0.01% | | |
| 45 | 0.04% | 0.04% | 0.00% | | |
| 60 | 0.06% | 0.06% | 0.00% | | |
| 150.557 Raw Test Flow Rate l/s | | | 0.06% Correction | | |
| Raw Test Vol | 271003.000 | | Corrected Volume | | |
| Error from Correction | 0.20% | | | | |
| Meter 2 | | | | | |
| ABB 300mm MagMeter | | S/N 3K22/8756 | Cal Date | | 5/10/2011 |
| Flow Rate l/s | Adjustment from cal % | | Residual Diff | | |
| 20 | 0.10% | 0.10% | 0.00% | | |
| 50 | 0.03% | 0.03% | 0.00% | | |
| 125 | 0.04% | 0.04% | 0.00% | | |
| 200 | 0.08% | 0.08% | 0.00% | | |
| 250 | 0.07% | 0.07% | 0.00% | | |
| 340 | 0.01% | 0.01% | 0.00% | | |
| 150.557 Raw Test Flow Rate l/s | | | 0.06% Correction | | |
| Raw Test Vol | 271003.000 | 271162.9609 | Corrected Volume | | |
| Error from Correction | 0.25% | | | | |
| Meter 3 | | | | | |
| ABB 750 mm MagMeter | | S/N 3K22/8755 | Cal Date | | 14/01/2010 |
| Flow Rate l/s | Adjustment from cal % | | Residual Diff | | |
| 128.936 | 0.24% | 0.24% | 0.00% | | |
| 309.89 | 0.10% | 0.10% | 0.00% | | |
| 616.896 | -0.09% | -0.09% | 0.00% | | |
| 900.438 | -0.02% | 0.01% | -0.03% | | |
| 907.438 | 0.04% | 0.01% | 0.03% | | |
| 1171.66 | 0.02% | 0.02% | 0.00% | | |
| 150.557 Raw Test Flow Rate l/s | | | 0.23% Correction | | |
| Raw Test Vol | 271003.000 | 271626.1538 | Corrected Volume | | |
| Error from Correction | 0.19% | | | | |
| Meter 4 | | | | | |
| Flow Rate l/s | Adjustment from cal % | | Cal Date Residual Diff | | |
| | 0.24% | | 0.24% | | |
| | 0.10% | | 0.10% | | |
| | -0.09% | | -0.09% | | |
| | -0.02% | | -0.02% | | |
| | 0.04% | | 0.04% | | |
| | 0.02% | | 0.02% | | |
| 150.557 Raw Test Flow Rate l/s | | | 0.23% Correction | | |
| Raw Test Vol | 271003.000 | | Corrected Volume | | |
| Error from Correction | 0.24% | | | | |
| Meter 5 | | | | | |
| Flow Rate l/s | Adjustment from cal % | | Cal Date Residual Diff | | |
| | 0.24% | | 0.24% | | |
| | 0.10% | | 0.10% | | |
| | -0.09% | | -0.09% | | |
| | -0.02% | | -0.02% | | |
| | 0.04% | | 0.04% | | |
| | 0.02% | | 0.02% | | |
| 150.557 Raw Test Flow Rate l/s | | | 0.23% Correction | | |
| Raw Test Vol | 271003.000 | | Corrected Volume | | |
| Error from Correction | 0.24% | | | | |
| Temp reading (Deg C) | | | | | |
| 0 | Corrected Temp (Deg C) | Correction (Deg C) | | | |
| 5 | 0.00% | 0.00 | | | |
| 10 | 505.00% | 0.05 | | | |
| 15 | 1010.00% | 0.10 | | | |
| 20 | 1515.00% | 0.15 | | | |
| 25 | 2020.00% | 0.20 | | | |
| 30 | 2525.00% | 0.25 | | | |
| 35 | 3030.00% | 0.30 | | | |
| 40 | 3540.00% | 0.40 | | | |
| | 4050.00% | 0.50 | | | |

Released under FOI



Public Works
Manly Hydraulics Laboratory

110B King Street
Manly Vale NSW 2093
T 02 9949 0200
F 02 9948 6185
TTY 1300 301 181
www.mhl.nsw.gov.au