

Released under FOI

[Redacted]

From: [Redacted]
Sent: Thursday, 23 April 2015 11:36 AM
To: Product safety
Subject: FW: Swift Appliance Group [SEC=UNCLASSIFIED]
Attachments: Swift instructions May_2014.pdf; Swift instructions Feb_2015.pdf

Importance: High

Good morning,

We have received information from ESV regarding Swift Appliance Groups caravan gas cookers. There have been 5 reports of explosions without injury. The supplier states that it is due to incorrect installation, and has commenced action to request that consumers have the units inspected.

Could you please do an assessment of the hazard and let me know the outcome? Please also let me know if any other reports have been received.

We would like to contact Swift Appliance Group shortly, so it would be much appreciated if the assessment was done as soon as possible.

If you have any questions please give me a call.

Kind regards,

[Redacted]
[Redacted]

Recalls Officer | Recalls & Hazard Assessment, Product Safety Branch
Australian Competition & Consumer Commission
 Level 2, 70 Collins Street Hobart TAS 7000
www.accc.gov.au
 Make safe - Buy safe - Use safe | Find out how at www.productsafety.gov.au



Please consider the environment before printing this email

From: [Redacted] [mailto:[Redacted]@esv.vic.gov.au]
Sent: Tuesday, 21 April 2015 6:17 PM
To: [Redacted]
Cc: [Redacted]
Subject: RE: Swift Appliance Group
Importance: High

Hi [Redacted]

As discussed today I have attached the current (Feb 2015) and previous (May 2014) installation instructions for Swift cookers. I have highlighted in yellow in both documents the information I believe is most relevant.

[Redacted] has advised us that some caravan manufacturers do not include a wooden base in the cavity before installing the appliance and thus the appliance is supported from the bench top only where the appliance may be exposed to excessive flexing/vibration during transit which could result in fracturing of internal gas piping. Both the old and new instructions state adjacent to the cavity diagram the following:

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"CAVITY TO BE SEALED FROM ANY OTHER AIR SPACE THAN THE ROOM IN WHICH THE UNIT IS INSTALLED"

I believe that [REDACTED] is of the view that the above statement indicates to the installer that the base of the cavity must be solid (e.g. wood panel) thus supporting the appliance from the base and hence not exposing the appliance to excessive vibration/ flexing during transit.

He has also pointed out that page 4 of the Feb 2015 instructions also states *"ENSURE THAT THE REAR OF THE OVEN FRAME IS SUPPORTED"*.

Based on the above [REDACTED] believes that the fault is with the installation and not the appliance. That is, in his opinion caravan manufacturers who have not installed a solid base in the cavity are at fault.

[REDACTED] has also advised us in writing today as follows:

"Our process of contacting customers was initially going to be through the national papers but advice from people in the industry including the ACCC was to contact all of the manufactures direct and request that they notify their customers"

I understand that to the best of your knowledge [REDACTED] had not spoken to anyone in your recall team and may have discussed with your general enquiry service.

I would appreciate if you could discuss with him tomorrow and advise ESV on the ACCC's view.

Regards

[REDACTED]
**Manager, Type A Gas Appliance Safety
GIAS**



Level 1 Building 4
Brandon Office Park
540 Springvale Rd
Glen Waverley VIC 3150

D
M
E [REDACTED]
[REDACTED]@esv.vic.gov.au

For tips on electricity and gas safety, visit ESV's website at www.esv.vic.gov.au

From: [REDACTED]
Sent: Friday, 17 April 2015 4:54 PM
To: [REDACTED]@accc.gov.au'
Cc: [REDACTED]
Subject: Swift Appliance Group

Hi [REDACTED]

I believe that you may have been speaking with [REDACTED] from the Swift Appliance Group regarding some incidents that have occurred involving Swift gas cooking appliances. Can you please call me on Monday as I would like to discuss the issue with you.

Regards

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**Manager, Type A Gas Appliance Safety
GIAS**

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For tips on electricity and gas safety, visit ESV's website at www.esv.vic.gov.au

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For tips on electricity and gas safety, visit ESV's website at <http://www.esv.vic.gov.au>.

Important: This message is intended only for the use of the addressee and may contain confidential or legally privileged information. If you are not the intended recipient, you must not use, disseminate, copy or take any action in reliance upon it. If you have received this message in error, please notify the sender by return e-mail and delete all copies of this message together with any attachments. ESV does not accept responsibility for changes made to this message after it was sent.

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May 2014

SWIFT

500 SERIES SLOT IN COOKERS

PROUDLY AUSTRALIAN MADE AND OWNED

INSTALLATION AND OPERATING INSTRUCTIONS

KEEP THIS BOOKLET FOR FUTURE REFERENCE

Read these instructions fully taking note of the safety information and correct operating procedures.

SAFETY INFORMATION

If you smell gas –

- Open windows and doors
- Extinguish any open flame
- Do not touch electrical switches
- Call your gas supplier immediately – If in doubt who to call ring '000'

Please read the safety after installation section following. Safety is common sense but sometimes you need a reminder. Obviously children should be supervised to ensure that they do not play with the appliance. Familiarity can lead to children touching hot surfaces or cause spillage of hot liquid over them with disastrous results. CHILDREN SHOULD NOT BE NEAR THE APPLIANCE WHEN COOKING. Children or the infirm should not use cooking appliances without supervision.

SAFETY AFTER INSTALLATION

The purpose of this section is to direct your attention to the possibility of accidents that can be avoided.

- Remember the appliance produces heat; therefore some parts will get hot. Let wire pan supports and other surfaces cool down before touching them.
- Do not leave children unattended near the appliance when it is not in use.
- Do not store or use petrol or other flammable vapors or liquids in the vicinity of this or any other gas appliance.
- Do not use the burners as a room heater.
- Do not leave handles of saucepans protruding out into the room or over adjacent burners. Always check that the pot is stable and will not be likely to tip its contents before you release your grip.
- Do not store items of interest to children in the cabinet above the appliance. Children climbing or standing on the appliance could result in a serious injury.

INSTALLATION This appliance must be installed with these instructions, the requirements of AS/NZS5601-Gas Installations and all relevant regulations lay down by the Authority.

LOCATION (Interior Models)

Choose a position free from draughts and clear of combustible materials such as window drapes. The area must be well ventilated in accordance with AS/NZS5601 and the surrounding walls closer than 200mm shall be lined or made of non combustible material or protected with a suitable non combustible material. Minimum overhead clearance is 600mm unless a suitable metal range hood is installed above the unit. The Swift Range Hood is suitable to be mounted 400mm above the bench.


LOCATION (Exterior Models 2 Way Kombi. BBQ Cook Top)

Choose a position where the height of the unit will be between 650mm and 950mm from the ground. The cavity size is a minimum 550mm deep x 570mm wide (minimum) x 130mm or higher. Note the height across the rear must be securely trimmed to 130mm to hold the rear edge of carrier in position. The front of the cavity requires a sealed cabinet door to prevent dust entering the van. Locate a gas connection point close to the appliance suitable for the customer to connect a flexible gas hose to. Finish with a bayonet connection. Mount appliance into cavity with front edge of carrier level with the opening and screw to base.

DATA LABEL

The Data Label is located on the left hand side trim above the gas connection point. A second label is fixed to the return edge of the lid.

PREPARATION OF CAVITY

 The appliance has been designed to be installed into or against the cupboard. Where an appliance with grill compartment is to be mounted at the end of a bench then a vertical panel is required to form the other side of the cavity. See the diagram to suit the type of appliance being installed for cut out sizes and special requirements if any.

LOCATION AND PREPARATION OF GAS LINE.

Models 502, 503 & 504

Fit a class 1 isolating valve or solenoid in the space below or to the side of the cavity. Run the copper line in a loop up to the connection point (see Diagram of Cavity). Where a timber lid is to be installed over the top of the appliance an isolating solenoid may be required in the gas line if the cooker is not fitted with an interrupter valve. (Where this type of installation is required please request the Addendum Installation sheet for timber lids)

Alternatively where the appliance is fitted with a gas interrupter valve below the lid then this appliance is suitable to be installed with or without a timber lid over the appliance. To identify this model lift the lid and you will see a button attached to the underside of the lid on the left hand side. The button

GAS CONNECTION**Model 501**

The gas connection is at the front left hand side below the oven facing towards the rear. Fit a regulator in the line for Natural Gas.

GAS CONNECTION**Model 505, 55506, & 507**

Mount the cook top into the cavity (see diagram for cut out details). Connection point is on the right rear corner to suit 3/8 SAE compression. Fit Regulator in line for Natural Gas. Check for leaks before and after fixing in cavity.

FIXING POINTS

Model 501 - Screw to floor through the side panel returns.

Models 502, 503, & 504 - Locate the appliance in the cavity and screw through the side trim into the cavity wall either side of lid, either side of grill door and either side of oven door.



Model 505 – This cook top is provided with four corner blocks. Position blocks at the corners of the cook top and screw into position.

Model 506, 507, and 508 – Screw to bench at each corner.

COMMISSIONING THE APPLIANCE

The appliance is adjusted for normal operating settings before leaving the factory. Where there is a timber lid over the appliance check for either a solenoid cut off system or a gas interrupter (popit Valve). Where fitted the lid must be raised to operate any burner. Model without solenoids and popits can run the grill and the oven with the lid down. To leak test the appliance raise the lid. Light each burner in turn and check that the burner remains alight within 5 seconds. Push and turn the knob from high to low to ensure the turn down setting is correctly adjusted. The flame should be a soft blue with no yellow tipping. When you are satisfied with the operation instruct the customer for correct operation.

ADJUSTMENTS (Authorized Person Only)

Burner turn down setting- If the flame does not reduce by more than 50% of full rate it can be adjusted by removing the knob and adjusting the small screw to the left of the shaft with a blade screw driver.

Oven – It is not recommended that temperature calibration be made in the field. The procedure for checking the calibration is to place a temperature sensing device on the top shelf. Set the oven for 200°C and allow to run for 25 minutes. Turn the knob back to 180°C and the flame should reduce to the turn down level. If the flame does not reduce by more than 50% the turn down adjusting screw need to be set lower.

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COOKTOP BURNERS

Always ensure that the flame is under the pot and adjust the flame to obtain this condition. Flame protruding around the edge of the pot only wastes gas and does not heat the pot efficiently. Do not allow the pan to protrude past the wire cooking surface. This may cause excess heat to the surrounds.

ELECTRIC ELEMENT

The electric hotplate is rated at 1000W and the control can be rotated in either direction to select the desired heat level. This type of element delivers even heat to the base of the pan and can be used to keep food hot for a period of time after the cooking has been completed. Just turn the control to the off position and use the residual heat stored in the element. Do not touch the surface of the element with a bare hand or anything that is likely to melt or burn until the element has cooled.

The element is excellent for simmering large pots. Remember that thickened liquids or small quantities of food may need to be stirred during the cooking process.

To maintain the surface of the element use a Hillmark product designed to preserve the finish of the element. Always use flat bottom pans or you may over heat the element which will cause the trim ring and the hob to discolor. As a safety precaution the cooker is equipped with a power cut off switch activated by the lowering the glass lid. This ensures that the element cannot be left on when the cooker has been closed down.

PAN SUPPORT Push Lock system.

The pan support (Trivet) is held in position using our unique Push Lock system. It ensures that there is a strong stable surface to rest your pans on that will not bounce free while travelling.

TO REMOVE TRIVET

The trivet can be easily removed by following these steps:

1. Press down left of centre of the trivet.
2. Watch and you will see the right hand catch on the side of trivet move out toward the right, centre of the hole.
3. While continuing to push down in the centre with one hand, lift the trivet near the catch. As the trivet releases from the hole release the downward pressure.

The trivet is made of high quality stainless steel, which has been blackened in a special heat chamber so that it has a dark uniform finish.

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the top and under cooking at the bottom. This is why you can put most foods on any shelf and cook by time rather than temperature. The fan evens out the amount of heat in the oven so that you can cook most foods on any shelf, you can vary the temperature setting and simply take the food out when it is ready. You can put foods which require different temperature settings when cooked in a conventional oven at the same temperature and still get good results. You don't have to learn new settings and positions, just vary the time. At any time you can turn off the fan and the oven reverts back to a Conventional oven where you cook on a specific shelf and temperature. The word conventional is perhaps misleading because there are many other types of ovens. Just to give you an idea there are Dutch ovens, Cold Smoke Ovens, Hot Wall or Slow combustion ovens, Base heat ovens and infra red radiant ovens. They all require experience to get the best cooking results and you need to know where to place the food and at what temperature to set.

Heat up time

Heat up time is the time taken for an oven to settle at the set cooking temperature. For most ovens this takes approximately 20 to 30 minutes.

Cold start – Fan Convection

Cold start cooking means you can put the food in the oven as you light the oven. No preheating is required when using Fan Convection. This saves energy and keeps the kitchen cooler.

Zoned oven

Most conventional ovens are zoned ovens. If you use this oven without the fan it is a zoned oven. When you set the oven temperature it only measures the temperature on the shelf just above the centre of the oven. As you go up the temperature increases by approximately 25 degrees and when you go down the temperature decrease by approximately 35 degrees per shelf. If you want to cook on a lower shelf than centre then increase the temperature setting by 35 degrees per shelf. (This only applies when you cook with the fan off as a zoned oven)

Getting Started With Fan Convection (Option)

What you need to know

1. It is not that important what temperature that you set so start by using the oven set at 200°C. You can adjust to temperatures to suit you latter when you have seen how it works.
2. Choose the centre or second bottom shelf so that you can see the food being cooked
3. Cook something that takes 20 to 30 minutes.
4. If you have additional ingredients put them in the oven on another shelf and remove the food as finished

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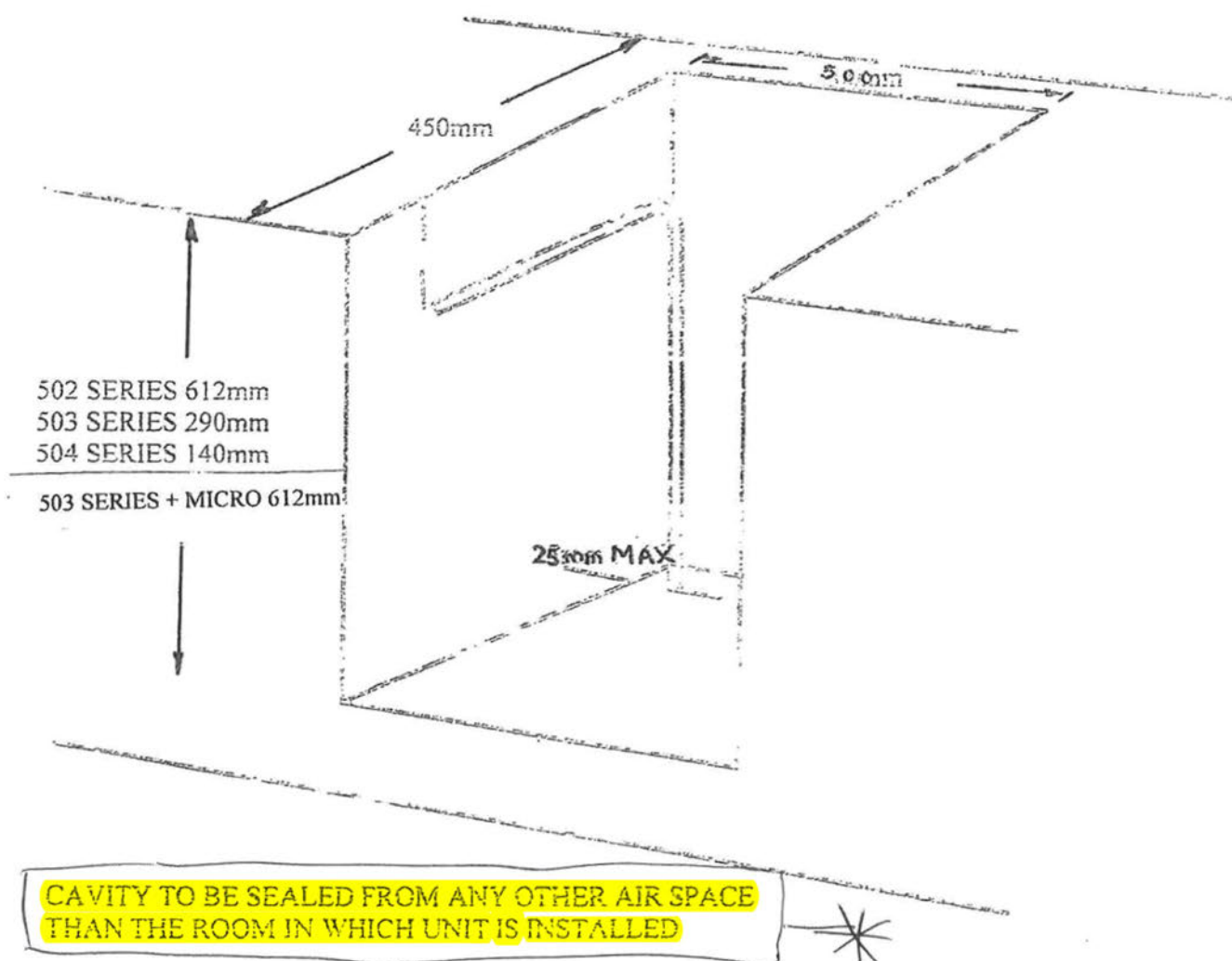
OVEN COOKING CHART

The following is a guide to cooking as a zoned oven. For fan convection you can start using it as a guide but as has been said previously shelf and temperature is not as critical. But remember that the art of cooking is with the Chef's experience. You will find that these guide instructions can be varied due to pan types, amount of liquid used and freshness of some ingredients. The shelf positions are numbered from the top down. A quick method of converting old recipes from F to C is halving the recommended F setting.

RECIPE	SHELF	SETTING	TIME
Scones	1	230°C	10 – 15 Mins
Biscuits Rolled	1	180°C	10 – 15 Mins
Biscuits shortbread	2	160°C	10 – 15 Mins
Muffins	2	200°C	40 Mins
Meringues Hard	3	120°C	60 Mins
Meringues Soft	2	180°C	30 Mins
Cakes Patty	1	190 – 200°C	15 – 20 Mins
Cakes sponge	1	190°C	18 – 20 Mins.
Cakes Plain Butter	1	180°C	50 – 70 Mins.
Cakes Nut Loaf	1	180°C	45 – 50 Mins
Cakes Boiled Fruit	2	180°C	60 – 90 Mins.
Cakes Rich Fruit	2	140°C	3.5 – 4.5 Hr.
Pastry Cornish Pastie	2	220°C	20 -30 Mins.
Pastry Custard	1	200°C	25 – 30 Mins.
Pastry Steak & Kidney	2	220°C	30 – 40 Mins.
Pastry Cream Puff	1	200°C	30 – 40 MINS.
Bread Buns	2	220°C	20 – 30 Mins.
Bread Loaf	2	220°C	30 – 40 Mins.
Desserts Chocolate Pud	2	180°C	40 -50 Mins.

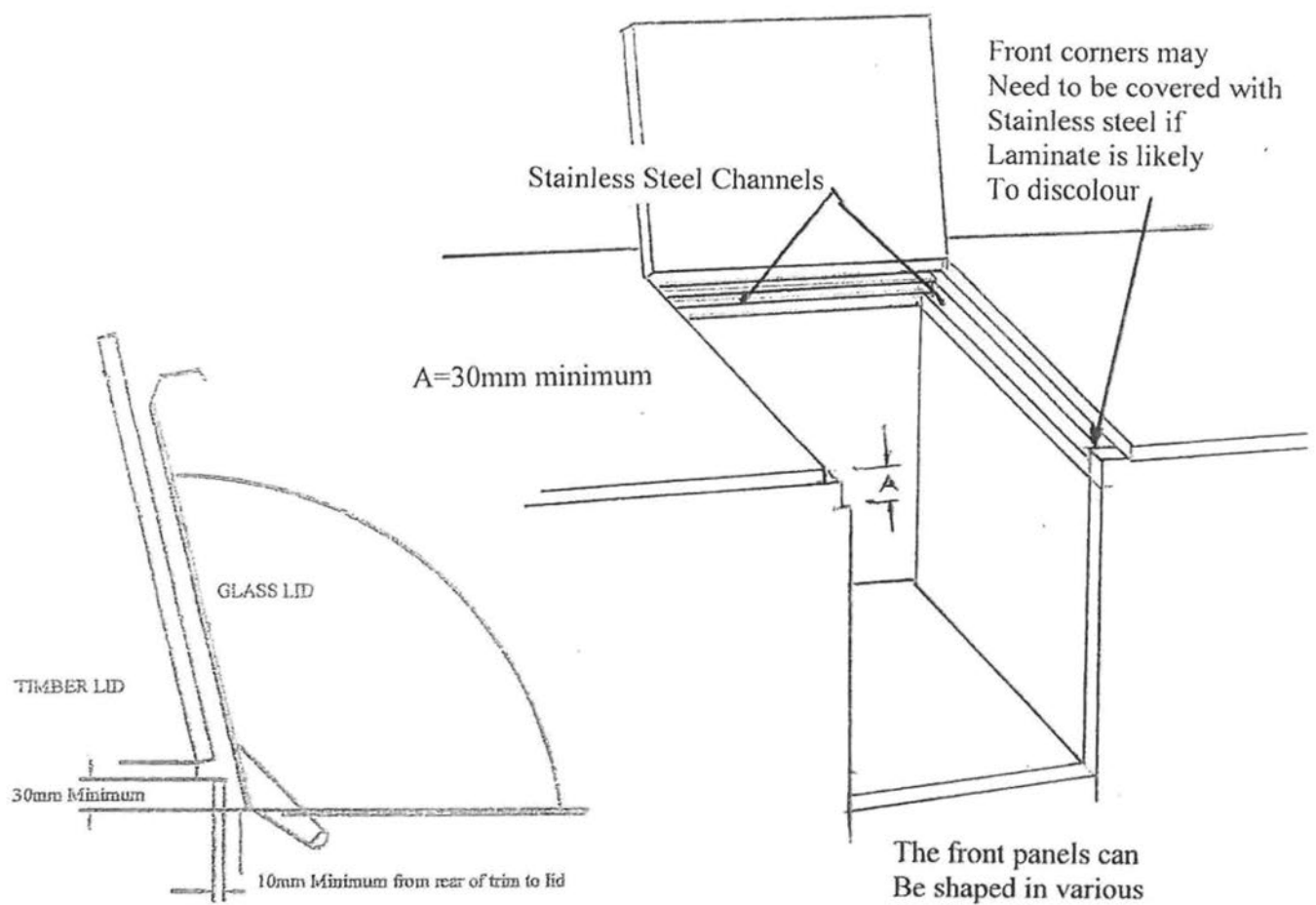
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MINIMUM HEIGHT TO OVERHEAD CUPBOARDS
600mm OR 400mm FROM BENCH TOP TO UNDER
SIDE OF SWIFT RANGE HOOD



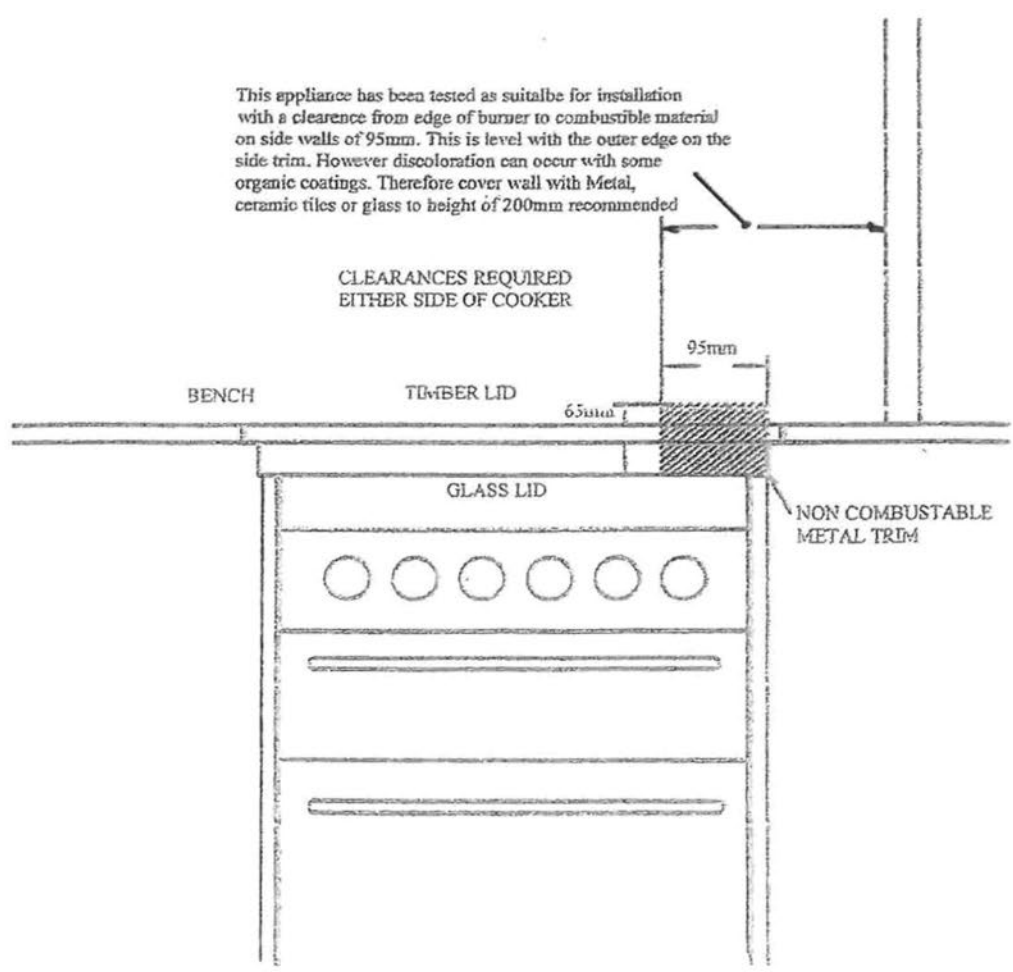
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Timber Lid Installation

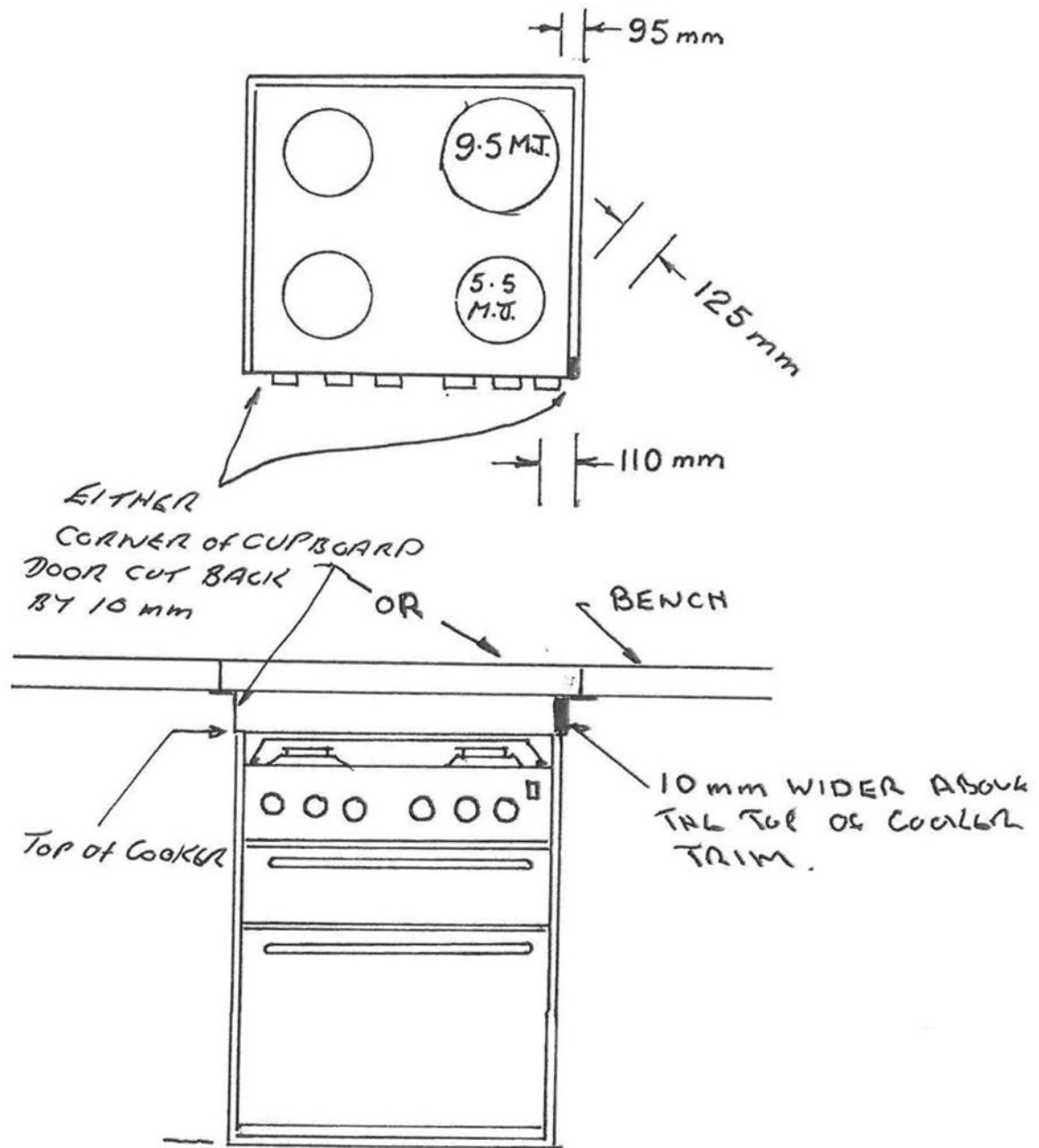


The front panels can be shaped in various configurations but the minimum opening width is 500mm with clearance to allow the cooker to be slid in or out for service.

This appliance has been tested as suitable for installation with a clearance from edge of burner to combustible material on side walls of 95mm. This is level with the outer edge on the side trim. However discoloration can occur with some organic coatings. Therefore cover wall with Metal, ceramic tiles or glass to height of 200mm recommended



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*NEW BOOK AUGUST 2014 WITH MARKED
CHANGES*

AGA certified Feb 2015.

SWIFT

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INSTALLATION AND OPERATING INSTRUCTIONS

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If you smell gas –

- Open windows and doors
- Extinguish any open flame
- Do not touch electrical switches
- Call your gas supplier immediately – If in doubt who to call ring '000'

Please read the safety after installation section following. Safety is common sense but sometimes you need a reminder. Obviously children should be supervised to ensure that they do not play with the appliance. Familiarity can lead to children touching hot surfaces or cause spillage of hot liquid over them with disastrous results. CHILDREN SHOULD NOT BE NEAR THE APPLIANCE WHEN COOKING. Children or the infirm should not use cooking appliances without supervision.

SAFETY AFTER INSTALLATION

The purpose of this section is to direct your attention to the possibility of accidents that can be avoided.

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- Do not leave children unattended near the appliance when it is not in use.
- Do not store or use petrol or other flammable vapors or liquids in the vicinity of this or any other gas appliance.
- Do not use the burners as a room heater.
- Do not leave handles of saucepans protruding out into the room or over adjacent burners. Always check that the pot is stable and will not be likely to tip its contents before you release your grip.
- Do not store items of interest to children in the cabinet above the appliance. Children climbing or standing on the appliance could result in a serious injury.

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SAFETY WHEN TRAVELLING OFF ROAD

When travelling always reduce speed over rough roads. Expect to travel at speeds lower than 40 KPH. Many things can go wrong that you may not anticipate. Springs brake, shockers fail or when vans travel on corrugated roads the van can be in contact with the road for less than 20% of the time such that you could lose control. Do not travel with the level ride system connected when off road. This increases the load on the caravan suspension and hence more shocks and vibration will go through the van and its fittings. High speed travel on rough road can over stress the shock absorbers. When these fail wholesale damage can occur inside the van with such things as cupboard doors breaking off, microwaves or appliances bouncing free.

Safety alerts

Safety alerts may be issued by various parties which may affect the operation of your caravan. To assist you we will, when advised list these notices on our web site www.swiftappliancegroup.com

WARNINGS

1. Certain foods and food additives contain acids or are caustic such that if allowed to come in contact with finishes or enamel may cause them to break down. Examples of these are: Vinegar, sour milk, citrus fruit, and strong salt solutions and fruit juices. Do not leave substances in contact with your appliance. If there is an accidental spill wipe it up immediately.
2. DO NOT SPRAY AEROSOLS IN THE VICINITY OF THIS APPLIANCE WHILE IT IS IN OPERATION. The use of aerosol cans of insect spray, deodorants, repellents, stove cleaners, hair spray, paint, food preservatives ect. must be avoided in the proximity of your appliance to avoid explosion as some contain chemicals which cause rapid corrosion of metal, enamel etc. when in operation. Damage from this is not covered by the appliance warranty.
3. Where this appliance is installed in marine craft or in caravans/ mobile trailers it shall not be used as a space heater.
4. Do not use asbestos mats, metal diffusers or similar devices as temperatures are likely to build up to a point where glass and or enamel could be damaged. Adjust the flame to give correct amount of heat. Do not leave the flame extending out past the pan.
5. THIS APPLIANCE MUST BE INSTALLED BY AN AUTHORISED PERSON.
6. IF YOU SUSPECT THAT THERE IS A GAS LEAK TURN OFF SUPPLY AND VENT THE AREA. Seek professional help to fix the leak before operating again.
7. Do not allow children near this appliance while cooking.
8. Ensure handles of pans do not protrude over the front of the cooker.

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ABNORMAL OPERATION

If you are aware that there is a change in the operation of the appliance consult a qualified service person. This could be such things as:

- Noisy flame due to burner being lit back.
- Burner caps or parts of burner being dislodged during transport.
- Difficulty to keep the flame on the burner
- Broken gas manifold mounting rivets
- Any gas leak

MAINTENANCE SCHEDULE

The appliance should be kept in a clean condition and any part that appears to have been dislodged should be relocated. If it reoccurs, please notify the manufacturer as it is our intention to produce a durable appliance to suit Australian conditions. If the appliance has not been used for a long period of time light each burner, checking both high and low setting. If you have been on a long trip over rough terrain a check by a qualified person would be advisable. In any event the appliance MUST be checked by a qualified person every five years (Off roaders must check for any broken rivets or lose mounting screws) and /or you should contact your dealer before any long trip for advice of any problems which may have been reported. After travelling always check the caravan gas system for any possibility of leaks. To do this on the Swift cooker always have the glass lid up.

INSTALLATION This appliance must be installed with these instructions, the requirements of ASNZ5601-Gas Installations and all relevant regulations lay down by the Authority.

LOCATION (Interior Models)

Choose a position free from draughts and clear of combustible materials such as window drapes. The area must be well ventilated in accordance with ASNZ5601 and the surrounding walls closer than 200mm should be lined or made of non combustible material or protected with a suitable non combustible material (See illustration in this booklet for further information). Minimum overhead clearance is 600mm unless a suitable metal range hood is installed above the unit. The Swift Range Hood is suitable to be mounted 400mm above the bench.

LOCATION (Exterior Models 2 Way Kombi. BBQ Cook Top)

Choose a position where the height of the unit will be between 650mm and 950mm from the ground. The cavity size is a minimum 550mm deep x 570mm wide (minimum) x 130mm or higher. Note the height across the rear must be securely trimmed to 130mm to hold the rear edge of carrier in position. The front of the cavity requires a sealed cabinet door to prevent dust entering the van. Locate a gas

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connection point close to the appliance suitable for the customer to connect a flexible gas hose to. Finish with a bayonet connection. Mount appliance into cavity with front edge of carrier level with the opening and screw to base.

DATA LABEL

The Data Label is fixed to the return edge of the lid.

PREPARATION OF CAVITY

The appliance has been designed to be installed into or against the cupboard. Where an appliance with grill compartment is to be mounted at the end of a bench then a vertical panel is required to form the other side of the cavity. See the diagram to suit the type of appliance being installed for cut out sizes and special requirements if any. ENSURE THAT THE REAR OF THE OVEN FRAME IS SUPPORTED

LOCATION AND PREPARATION OF GAS LINE.

Models 502, 503 & 504

Fit a class 1 isolating valve or solenoid in the space below or to the side of the cavity. Run the copper line in a loop up to the connection point (see Diagram of Cavity). Where a timber lid is to be installed over the top of the appliance an isolating solenoid may be required in the gas line if the cooker is not fitted with an interrupter valve. (Where this type of installation is required please request the Addendum Installation sheet for timber lids)

Alternatively where the appliance is fitted with a gas interrupter valve below the lid then this appliance is suitable to be installed with or without a timber lid over the appliance. To identify this model lift the lid and you will see a button attached to the underside of the lid on the left hand side. The button activates the gas interrupter when the lid is closed. As a safety feature if there is a pan fire the gas can be instantly turned off by depressing the button on the left side of the hob. Holding down for 7 seconds will cause the flame sensors to close off the gas.

Cut a hole in the bottom left corner of the cavity ensuring that the pipe is within 20mm of the side wall of cavity and 100mm off the rear wall. Run 3/8 copper pipe up the rear of the cavity and bend to run horizontally to the front 130mm down from the top of bench. Cut the pipe 120mm back from the front edge of cavity and fit a 3/8 SAE flare nut. This will ensure that there is sufficient flex in the pipe to install the appliance.

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Models 501 & 509

The connection point is on the left hand side of the appliance (See diagram), and follow the fixing instructions on the diagram.

Models 505, 5506, 507 & 508

Run copper pipe to the rear right hand corner of the appliance.

BATTERY IGNITION (Where fitted)

The appliance is supplied with leads on the right hand side of the unit. When installing in a cavity ensure that the wire is drawn through the 60mm hole in the cavity wall. Connect to a 12V DC supply. (Red is Positive).

ELECTRICAL 240v AC SUPPLY (Where fitted- Electric hotplate element and/or Fan forced oven).

All 240V AC cookers are supplied with a Standard Australian 3 pin plug and lead. This lead must be replaced by the manufacturer or its agent or a qualified person in order to avoid a hazard. To install prepare the cavity with a 60mm diameter hole on the rear side wall near the base. A switched GPO must be provided in the adjoining cupboard with clear access after installation. (See diagram attached). The element is rated at 1000Watt.

FLEXIBLE HOSE

Models 502, 503 & 504

The appliance can be installed using an AGA certified stainless steel wire mesh coated gas flexible hose of at least Class B conforming to AS/NZS1869. Prepare cavity as per diagram and cut a 100mm diameter hole. The centre being 130mm down from the top edge of cavity and 200mm back from the front on the left hand side of cavity wall. Attach the hose to the inlet of the appliance and pass the free end through the 100mm hole. Connect to inlet supply at rear of cupboard. Note- Do not pass along the inside of cavity, make tight bends, or pull over sharp edges.

GAS CONNECTION

Model 501

The gas connection is at the front left hand side below the oven facing towards the rear. Fit a regulator in the line for Natural Gas.

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GAS CONNECTION

Model 505, 506, & 507

Mount the cook top into the cavity (see diagram for cut out details). Connection point is on the right rear corner to suit 3/8 SAE compression. Fit Regulator in line for Natural Gas. Check for leaks before and after fixing in cavity.

FIXING POINTS

Model 501 - Screw to floor through the side panel returns.

Models 502, 503, & 504 - Locate the appliance in the cavity and screw through the side trim into the cavity wall either side of lid, either side of grill door and either side of oven door.

Model 505 – This cook top is provided with four corner blocks. Position blocks at the corners of the cook top and screw into position.

Model 506, 507, and 508 – Screw to bench at each corner.

COMMISSIONING THE APPLIANCE

The appliance is adjusted for normal operating settings before leaving the factory. Where there is a timber lid over the appliance check for either a solenoid cut off system or a gas interrupter (popit Valve). Where fitted the lid must be raised to operate any burner. Model without solenoids and popits can run the grill and the oven with the lid down. To leak test the appliance raise the lid. Light each burner in turn and check that the burner remains alight within 5 seconds. Push and turn the knob from high to low to ensure the turn down setting is correctly adjusted. The flame should be a soft blue with no yellow tipping. When you are satisfied with the operation instruct the customer for correct operation.

ADJUSTMENTS (Authorized Person Only)

Burner turn down setting- If the flame does not reduce by more than 50% of full rate it can be adjusted by removing the knob and adjusting the small screw to the left of the shaft with a blade screw driver.

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MODELS, FEATURES AND OPTIONS

The SWIFT 500 Series is available in a number of models and options. Listed below are the options:

501 Series A free standing cooker with 4 top burners or 3 plus one electric element, a grill compartment, the oven and storage draw below.

502 Series- A built in cooker with 4 top burners or 3 plus one electric element, a grill compartment and the oven.



503 Series- A built in cooker with 4 top burners or 3 plus one electric element and a grill compartment.

504 Series- A built in cooker with 4 top burners or 3 plus one electric element.

Standard Features: Glass lid with Stainless Steel under lining for added durability. (Conforms to the Australian Standard to prevent Glass from causing injury if it is broken.), 12 Volt Ignition to all burners, Gas safety shut off to all burners so in the event that a knob is turned on accidentally or the burner is blown out then no gas will flow. Lid cut off systems for both the electric element and the gas burners so that closing the lid turns off all systems. (Oven Fan where fitted can still be run as a defrosting aid when food is placed in the oven), Grill and Oven pans supplied,

Options: Fan Convection Cooking in the oven,- Combination Wok burner with fold away wok stand,- Stiletto Heat reflective glass, - Bezel knobs. BBQ Griddle Plate,- Small Pie Dishes

OPERATING INSTRUCTIONS

The first thing you will find is that the burners will not operate with the lid down. This is to ensure that you cannot leave the burners running after the lid has been closed. You will notice that there is a small knob on the left side of the hob, this cuts off the gas while depressed. Similarly the electric element where fitted has a switch which prevents the element being accidentally left running.

All the burners are individually equipped with safety shut off systems that automatically turns the gas off to the burner in the event that the flame goes out. The system is activated every time that you light a burner by pushing the knob in for approximately 5 seconds after the burner has been lit.

LIGHTING THE BURNER (With electronic ignition)

Depress and turn the desired burner knob to the Hi position and while pushing the knob in depress the ignition switch. When the burner lights continue to push for a further 5 to 10 seconds to ensure the safety sensor is sensing the flame.

MANUAL IGNITION

All burners can be lit with a match. Always light the burner on Hi position and approach the burner with a flame.

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COOKTOP BURNERS

Always ensure that the flame is under the pot and adjust the flame to obtain this condition. Flame protruding around the edge of the pot only wastes gas and does not heat the pot efficiently. Do not allow the pan to protrude past the wire cooking surface. This may cause excess heat to the surrounds.

ELECTRIC ELEMENT

The electric hotplate is rated at 1000W and the control can be rotated in either direction to select the desired heat level. This type of element delivers even heat to the base of the pan and can be used to keep food hot for a period of time after the cooking has been completed. Just turn the control to the off position and use the residual heat stored in the element. Do not touch the surface of the element with a bare hand or anything that is likely to melt or burn until the element has cooled.

The element is excellent for simmering large pots. Remember that thickened liquids or small quantities of food may need to be stirred during the cooking process.

To maintain the surface of the element use a Hillmark product designed to preserve the finish of the element. Always use flat bottom pans or you may over heat the element which will cause the trim ring and the hob to discolor. As a safety precaution the cooker is equipped with a power cut off switch activated by the lowering the glass lid. This ensures that the element cannot be left on when the cooker has been closed down.

PAN SUPPORT Push Lock system.

The pan support (Trivet) is held in position using our unique Push Lock system. It ensures that there is a strong stable surface to rest your pans on that will not bounce free while travelling.

TO REMOVE TRIVET

The trivet can be easily removed by following these steps:

1. Press down left of centre of the trivet.
2. Watch and you will see the right hand catch on the side of trivet move out toward the right, centre of the hole.
3. While continuing to push down in the centre with one hand, lift the trivet near the catch. As the trivet releases from the hole release the downward pressure.

The trivet is made of high quality stainless steel, which has been blackened in a special heat chamber so that it has a dark uniform finish.

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cooking. It is not as important that the temperature is set to a specific temperature because the fan is pushing the heat around the food. It averages the temperature in the oven so you don't get burning at the top and under cooking at the bottom. This is why you can put most foods on any shelf and cook by time rather than temperature. The fan evens out the amount of heat in the oven so that you can cook most foods on any shelf, you can vary the temperature setting and simply take the food out when it is ready. You can put foods which require different temperature settings when cooked in a conventional oven at the same temperature and still get good results. You don't have to learn new settings and positions, just vary the time. At any time you can turn off the fan and the oven reverts back to a Conventional oven where you cook on a specific shelf and temperature. The word conventional is perhaps misleading because there are many other types of ovens. Just to give you an idea there are Dutch ovens, Cold Smoke Ovens, Hot Wall or Slow combustion ovens, Base heat ovens and infra red radiant ovens. They all require experience to get the best cooking results and you need to know where to place the food and at what temperature to set.

Heat up time

Heat up time is the time taken for an oven to settle at the set cooking temperature. For most ovens this takes approximately 20 to 30 minutes.

Cold start – Fan Convection

Cold start cooking means you can put the food in the oven as you light the oven. No preheating is required when using Fan Convection. This saves energy and keeps the kitchen cooler.

Zoned oven

Most conventional ovens are zoned ovens. If you use this oven without the fan it is a zoned oven. When you set the oven temperature it only measures the temperature on the shelf just above the centre of the oven. As you go up the temperature increases by approximately 25 degrees and when you go down the temperature decrease by approximately 35 degrees per shelf. If you want to cook on a lower shelf than centre then increase the temperature setting by 35 degrees per shelf. (This only applies when you cook with the fan off as a zoned oven)

Getting Started With Fan Convection (Option)

What you need to know

1. It is not that important what temperature that you set so start by using the oven set at 200°C. You can adjust to temperatures to suit you latter when you have seen how it works.
2. Choose the centre or second bottom shelf so that you can see the food being cooked
3. Cook something that takes 20 to 30 minutes.
4. If you have additional ingredients put them in the oven on another shelf and remove the food as finished

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GLASS LID

The glass lid is designed to give a stylish appearance as well as a usable work surface. The stainless steel backing reinforces the surface as well as protecting the toughened safety glass from excessive heat or knocks from pans etc.

GRILL BURNER

The grill is equipped with a surface combustion burner. This type of burner has been a household feature of Australian cookers which offer more radiant heat and keeps a wider heat pattern on turn down. It is recommended that you keep the food further away further away for large or thicker pieces of meat to allow a wider radiant area and to get a better penetration into the food. Grilling can be done with the grill door open or closed. A viewing window is provided for closed door grilling.

OVEN

The wide view 40 litre oven can be used for single shelf or multi shelf zoned cooking. Allow 25 to 30 °C between shelves. The oven is calibrated for the temperature on the top shelf. If you use the next shelf down then add 25 to 30 °C to the setting if the food is temperature dependent. The door is designed to give the maximum viewing of the oven even in cramped space and the twin glass system ensures low outside temperature. A unique feature of the oven is that the oven burner is located inside the oven without the large hole that is typical in domestic ovens. This reduces the time for the oven to reach temperature so that you can light the oven and place the food in the oven at the same time and don't need to wait for the oven to heat up. Hence the gas used to cook in this oven is reduced. A second advantage on this sealed type oven is that any fat spillage does not end up below the cooker where you cannot clean. Fast heat up time and quick temperature recovery are a feature of this oven because it is sealed in such a way that minimal excess air is drawn through the oven while cooking. The result is not only faster performance using less gas than normal gas ovens, but there is less heat discharged into the van. The oven is equipped with a thermostat which turns the heat down when the oven reaches the set temperature. The oven temperature is calibrated to the top shelf. Allow approximately 25 °C drop per shelf when using lower shelves. To cook at 120 °C set the knob to the lowest marked setting and place the food on the lowest shelf.

FAN FORCED OVEN (Option)

This oven is equipped with a circulating fan which when turned on allows you to cook more by the amount of heat available rather than the temperature setting. This is a difficult technical issue to explain but a very simple feature to use. The best example to explain temperature and heat is if you heat a pin and a steel block to 80 °C you could pick up the pin without any significant pain but the steel block would burn your hand. This is because they contain different amounts of heat even though they are at the same temperature. Fan convection cooking makes cooking easier and simpler to get good results. It does not remove a person's cooking skill but is very tolerant of those who don't understand the art of

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Additional points of information

If you want to save energy use cold start cooking and add approximately 10 minutes to the cooking time for most foods. This saves approximately 20 minutes of pre heating and running the oven at full gas rate. It also reduces energy emissions into the atmosphere.

The higher you position food in the oven the more you will save energy

Load the oven with food and cooking multi shelf saves double clean up after.

Use the wire grill tray insert to cook meat on. This allows the air to circulate under the meat ensuring even heating and moist roasts To save having to clean the oven when roasting uses an oven bag.

Fan Convection cooking leaves the surface of cakes and other baked goods slightly moister than in a zoned oven. If you prefer them dryer simply leave the food in the oven for a couple of minute with the door open and just the fan on.

If for any reason the power fails or you forget to turn the fan on the oven will cook as a conventional zoned oven.

UNIVERSAL SHELVES

The oven and grill rack can be used in either compartment.

FOOD STORAGE

The problem of where to store food being defrosted can be solved by placing it in the oven. Unlike other gas ovens there are no large holes for rodents or flies to enter.

PACKING THE PARTS FOR TRAVELLING. We have provided a handle to lift the grill pan out of the rack when cooking but it has a further use. When you pack for travelling follow this procedure.

1. Place the grill rack complete with the pan and wire insert on the second oven shelf position.
2. Place the oven shelf in the top oven position.
3. Place the oven baking dish between the top shelf with the grill pan
4. Now lay the handle on the top of the oven shelf with the handle facing into the oven and the two legs dropping through the wire of the oven shelf.
5. Pivot the handle up so the legs hook on the front wire of the shelf and bring the handle to the vertical position.
6. Now close the oven door which will prevent the handle falling back and the shelves will be held in position for travelling.

CLEANING

The stainless steel can be cleaned using warm soapy water. If you use a scourer or steel wool always rub in the direction of the brush finish.

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OVEN COOKING CHART

The following is a guide to cooking as a zoned oven. For fan convection you can start using it as a guide but as has been said previously shelf and temperature is not as critical. But remember that the art of cooking is with the Chef's experience. You will find that these guide instructions can be varied due to pan types, amount of liquid used and freshness of some ingredients. The shelf positions are numbered from the top down. A quick method of converting old recipes from F to C is halving the recommended F setting.

RECIPE	SHELF	SETTING	TIME
Scones	1	230°C	10 – 15 Mins
Biscuits Rolled	1	180°C	10 – 15 Mins
Biscuits shortbread	2	160°C	10 – 15 Mins
Muffins	2	200°C	40 Mins
Meringues Hard	3	120°C	60 Mins
Meringues Soft	2	180°C	30 Mins
Cakes Patty	1	190 – 200°C	15 – 20 Mins
Cakes sponge	1	190°C	18 – 20 Mins.
Cakes Plain Butter	1	180°C	50 – 70 Mins.
Cakes Nut Loaf	1	180°C	45 – 50 Mins
Cakes Boiled Fruit	2	180°C	60 – 90 Mins.
Cakes Rich Fruit	2	140°C	3.5 – 4.5 Hr.
Pastry Cornish Pastie	2	220°C	20 -30 Mins.
Pastry Custard	1	200°C	25 – 30 Mins.
Pastry Steak & Kidney	2	220°C	30 – 40 Mins.
Pastry Cream Puff	1	200°C	30 – 40 MINS.
Bread Buns	2	220°C	20 – 30 Mins.
Bread Loaf	2	220°C	30 – 40 Mins.
Desserts Chocolate Pud	2	180°C	40 -50 Mins.

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Desserts Cheese Souffle	2	200`C	40 – 50 Mins.
Meat Beef	2	200`C	40 – 60 Mins/ Kg
Meat Lamb	2	200`C	40 – 60 Mins/ Kg
Meat Veal	2	180`C	60 Mins / Kg
Meat Pork	1	220 – 200`C	60 Mins /Kg
Poultry Chicken	1	180`C	45 Mins / Kg
Poultry Duck	1	200`C	60 Mins / Kg
Poultry Turkey	2	180`C	40 – 45 Mins /Kg
Fish	1	180`C	20 Mins.

SERVICE If you require service for your SWIFT Cooker please ring 03 93572264 or

Fax 03 93572279 If outside of Australia contact the dealer from which you purchased the

Appliance. Any correspondence can be mailed to the Manufacturer:

Swift Group 14 Brooklyn Court Campbellfield Victoria Australia 3061 or

Email service@swiftappliancegroup.com.au

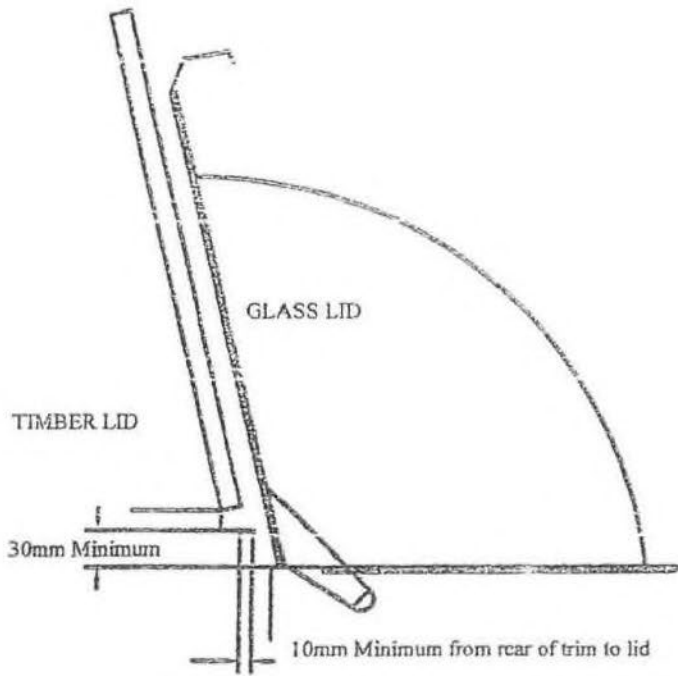
DO NOT MODIFY THIS APPLIANCE

WARRANTY Swift Group warrants the purchaser against defects in workmanship for a period of

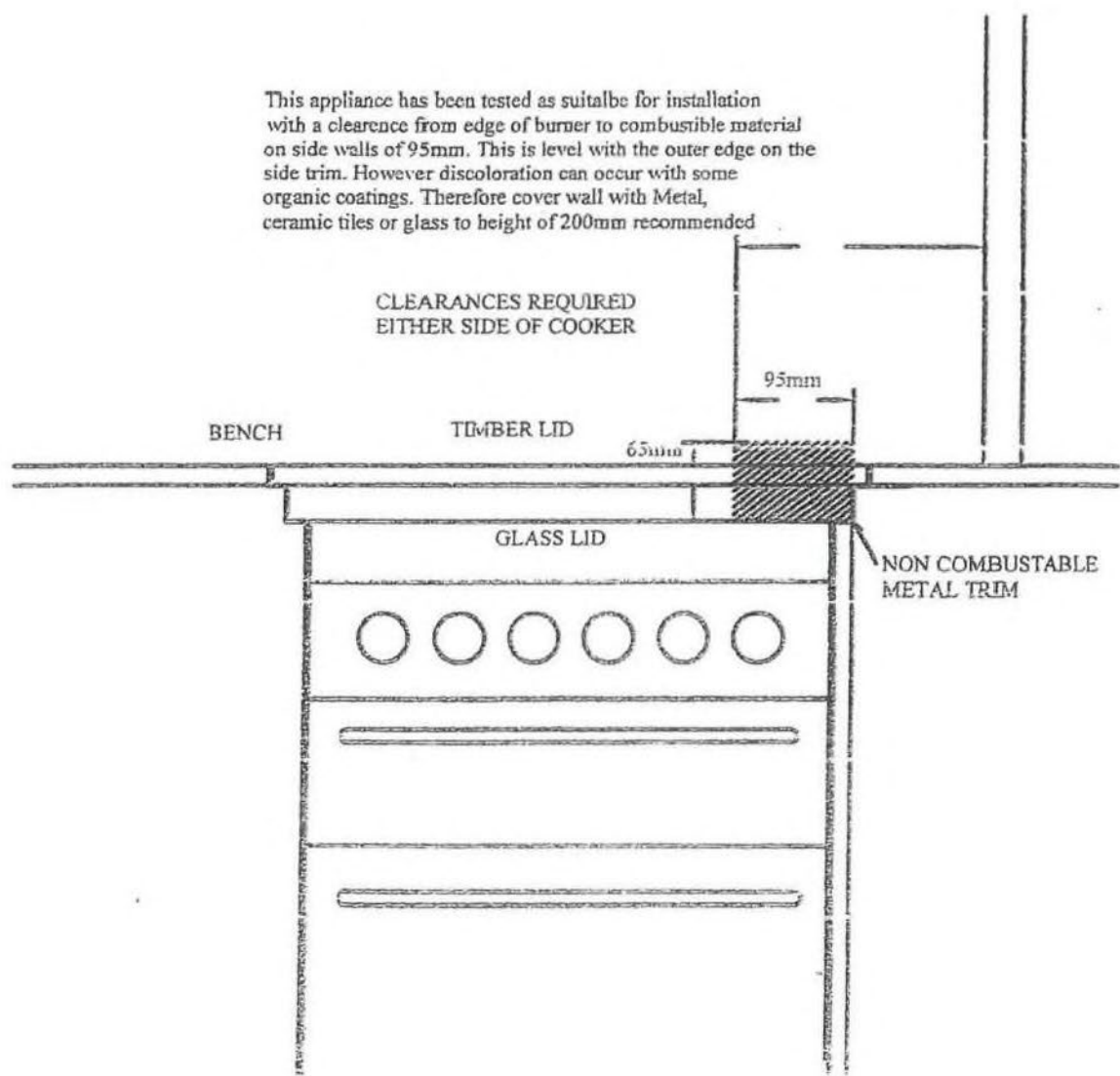
12 months form date of purchase. Proof of date of purchase must be presented if making a

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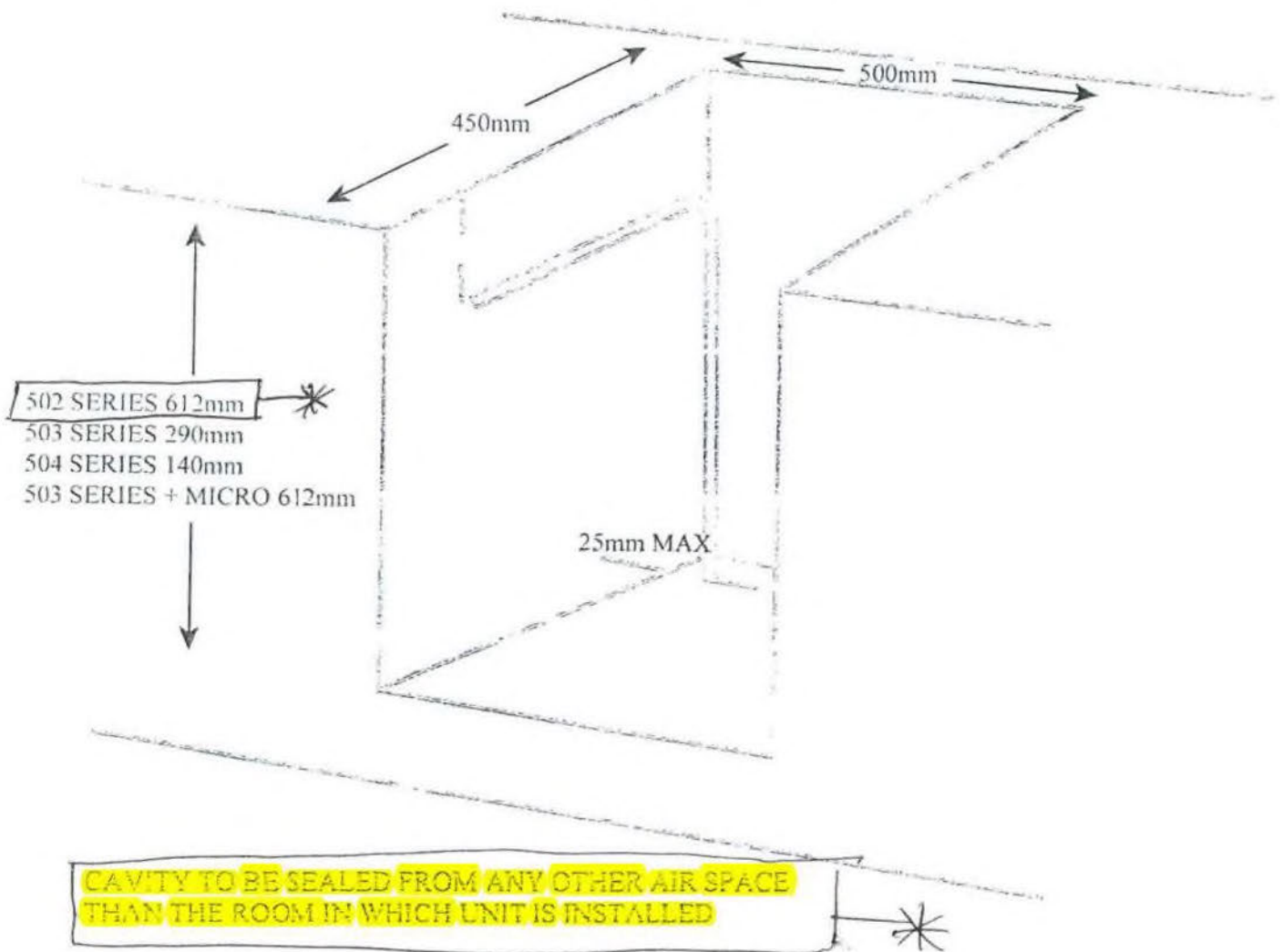
claim if requested. Swift Group reserves the right to replace or repair the appliance during the Warranty period. The Warranty does not apply to any defect, injury, loss or damage caused by or as a result of misuse of the appliance. This warranty only applies in the Commonwealth of Australia. It will not apply if notified outside of the Warranty Period. The Purchaser shall be responsible for any expenses involved in making the appliance readily accessible for servicing and transporting the appliance to the nearest Swift Group service agent or Dealer.



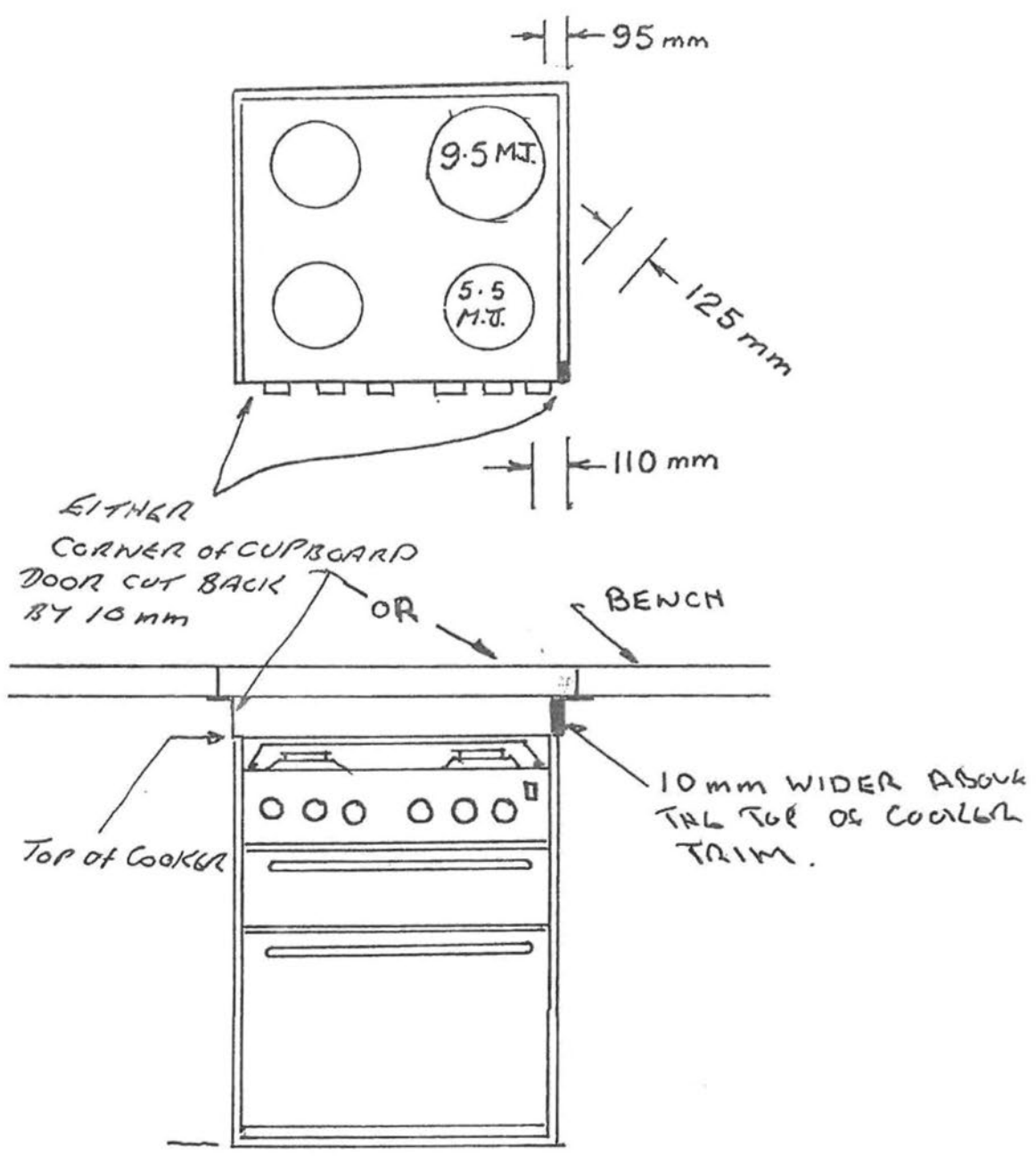
This appliance has been tested as suitable for installation with a clearance from edge of burner to combustible material on side walls of 95mm. This is level with the outer edge on the side trim. However discoloration can occur with some organic coatings. Therefore cover wall with Metal, ceramic tiles or glass to height of 200mm recommended



MINIMUM HEIGHT TO OVERHEAD CUPBOARDS
600mm OR 400mm FROM BENCH TOP TO UNDER
SIDE OF SWIFT RANGE HOOD



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